PCHI Product Safety Protocol Summary with EU

*** The below contains US. Canadian and Europen test requirements. If an item is not selling to Canada or to Europe, those requirements do not apply to your item ***

AMSCAN OTOCOL#	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)
N-50	DISPOSABLE PACKAGING	FPLAUPLR Labeling	Evaluation only under 100 ppm using EPA 3050, one test, only upon request by PCHI and include other typical heavy metals, namely As, Sb, Se, Cr, Ba, and Ni, for
I- 55	DISPOSABLE PACKAGING	CONEG test for Lead, mercury, cadmium, and hexavalent chromium	informational purposes.
		Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.
			Two -step test process, first test for fluorine content for presence of the PFAS. If no fluorine in that component, then no PFAS.
		Per- and polyfluoroalkyl substance (PFAS) chemical test	If fluorine is detected, then test for available PFAS chemicals (PFOS, PFOA, etc.); Conduct test only upon request, 1 per product format (Lip contact, near eyes, face contact)
60	SECONDARY PACKAGING	CPSIA 101 (Lead Surface & Substrate)	For packaging intended to remain with toy or child product after consumer purchase and use.
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	Lab conducts testing for 9 heavy metals.
	TOYS - CHILDREN *	- 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.
100	(Intended primarily by manufacturer	California and Minnesota labeling for Toy Guns	Entire surface needs to be white, bright red, bright orange, bright green, bright blue, bright pink, or bright purple, or exterior made entirely of
	to be used by child during play)	California design standard for Toy Guns & Imitation Firearms	transparent/translucent material to enable observation of device's complete contents.
		New York State design standard for orange stripe Toy Gun marking	(not applicable at this time, all toy guns restricted from sale to New York) For plush items with attached pieces of plastic, foam, etc, apply Health Canada's tension test using 20 Lbs on the attached components. Pull and push
		ASTM F 963 - Physical and Mechanical Hazards & Canada Consumer Product Safety Act Toys Regulations. Flammability	toys with handles under 0.37 inches (10 mm) need to meet Health Canada's requirement for puncture protection.
		- 16 CFR 1500.44	1500.44 for hard plastic toy or child product only. Otherwise, conduct 1610/1611 as applicable and for "information only" unless mandatory test under
		- 16 CFR1610 - CAN/CGSB 4.2 No. 27.5 (For feather item)	flammable fabric law.
			Method with reference to CPSIA. any "Total" heavy metal results exceed the soluble limits put forth by ASTM 963, retest the surface coating using ASTM
		Heavy Metals (including Lead) in Surface Coating OR ASCN-105 (See Note) Canada Consumer Product Safety Act Toys Regulations.	963 Analytical. If "Total" levels are under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical and CPSIA 101 surface coating. Mercury surface coating limit for Canada is 10 ppm total. Note: For inflatable toys, conduct NIOSH 9100
			Method with reference to CPSIA 101. If any "Total" heavy metal results exceed the soluble limits put forth by ASTM 963, retest the substrate using ASTM
		Heavy Metals (including Lead) in Substrate OR ASCN-105 (See Note)	963 (similar to EN 71, Part 3 Analytical). If "Total" levels are under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical and CPSIA 101
		ASTM F 963 – Soluble Heavy Metals Surface Coatings and Accessible substrates.	substrate. Note: For inflatable toys, conduct NIOSH 9100 If "Total" heavy metal results exceed the soluble limits put forth by ASTM 963, retest the surface coating or accessible substrate using ASTM 963
		Use ASCN-105 as Step 1 test. (See Remark and Note)	Analytical. If "Total" levels are under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical. Mercury surface coating limit for Canada is 10 ppm total.
		ASTM F 1816 - Drawstrings in Child Wearing Apparel (Upper Outerwear)	Comply with 16 CFR 1120 with no drawstrings in neck area of garments sized 2T to 12 and strings under 3 inches at the waist/bottom of children's upper
		Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC)	outerwear sized 2T to 16.
		- 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need
			Canada SIL
		Mercury in Batteries FDA UV Rating Test	As directed by PCHI for Sunglasses to meet package claims.
		Impact Test Procedure 21CFR 801.410	As directed by PCHI for Sunglasses.
		BPA Composite Wood CARB Certification and Verification + EPA Emissions	Plastic food contact material. Test for total content using 0.1 ppm limit. Factory Certification & Product emission test.
		Formaldehyde (Prop 65)	Use 20 ppm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	14184-1 or equivalent method. < 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)
		Cobalt Content	< 40 ppm, Conduct test only upon request by PCHI.
		ASCN-170	If product contains feathers, add ASCN-170 feather microbial test. To be testing in crayons and chalks, (a) Crocidolite CAS No 12001-28-4; (b) Amosite CAS No 12172-73-5; (c) Anthophyllite CAS No 77536-67-5; (d)
		Asbestos fibres (Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006)	Actinolite CAS No 77536-66-4; (e) Tremolite CAS No 77536-68-6; (f) Chrysotile CAS No 12001-29-5/CAS No 132207-32-0
		U.S. Cleanliness Test on Stuffing Material	total content less than 100 ppm (0.01%). Standard specification is Talc-free content ASTM F963 selection 4.3.7cleanliness & contaminations checking
		EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances	Conduct test only upon request by PCHI.
		Flame retardant test (HBCDD, TBB, TBBPA, TBPH, TCEP, TCPP, TPP, Deca-BDE) ASTM F2666-16 - Aboveground Portable Pools for Residential Use	Conduct test only upon request by PCHI, when flame retardants used for textile/fabric/other material Test for aboveground portable pools for Residential Use
		Toys sold in EU & NORTH AMERICA California and Minnesota labeling for Toy Guns	Applicable for EU distribution only.
	TOYS - CHILDREN *	Committee and interaction teaching for Toy Committee	For plush items with attached pieces of plastic, foam, etc, apply Health Canada's tension test using 20 Lbs on the attached components. Pull and push
N-101	(Intended primarily by manufacturer to be used by child during play)	EN 71-1:2014+a1:2018 Physical and Mechanical test BS EN 71-1:2014+A1:2018 Physical and Mechanical test	toys with handles under 0.37 inches (10 mm) need to meet Health Canada's requirement for puncture protection. EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on
	to be used by critic during play)	ISSEN 71-1.2014741.2016 PHysical and werdenman testing ASTM F963 - Physical and Mechanical Hazards and Canada Consumer Product Safety Act Toys Regulations.	paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038
			mm, provided that they have an area of more than 100 mm x 100 mm.
		EN 71-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test	
		Flammability	
		- 16 CFR 1500.44 - 16 CFR1610	1500.44 for hard plastic toy or child product only. Otherwise, conduct 1610/1611 as applicable and for "information only" unless mandatory test under
		- CAN/CGSB 4.2 No. 27.5 (For feather item)	flammable fabric law.
		- EN 71-2:2020 Flammability - BS EN 71-2:2020 Flammability test	
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s)	
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total pom of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include:	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total"
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include:	
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Aritimorry (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VII. (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include:	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.)
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-III), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.)
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Aritimorry (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VII. (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include:	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include:	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up for three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobel (Cg), Kopenge (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up for three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobat (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobatl (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include. Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Al	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up fo three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing.
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn), Mercury (Hg), Rating Test	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims.
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (IC-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Mercury in Batteries FDA UV Rating Test Impact Test Procedure 2 (CFR 801.410	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses.
		-For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (IC-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Mercury in Batteries FDA UV Rating Test Impact Test Procedure 21CFR 801.410 Eyewear Standard EN ISO 12312-1 / EN ISO 12311	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobati (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. As policable to eyewear Items. Conduct test only upon request by PCHI Toy and Plastic food contact material. Test for total content using 0.1 ppm limit.
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimory (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Al	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. Conduct test only upon request by PCHI Toy and Plastic food contact material. Test for total content using 0.1 ppm limit. Applicable to Toy parts that come in contact with the mouth
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sücky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Alu	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. As directed by PCHI for Sunglasses. Conduct test only upon request by PCHI Toy and Plastic food contact material. Test for total content using 0.1 ppm limit. Applicable to Toy parts that come in contact with the mouth Factory Certification & Product emission test. Use 20 pm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO
		- For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Vi (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Ic-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Vi (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Mercury in Batteries FDA UV Rating Test Impact Test Procedure 21CFR 801.410 Eyewear Standard EN ISO 12312-1 / EN ISO 12311 BPA Phenol (area that comes in contact with the mouth) Composite Wood CARB Certification and Verification + EPA Emissions Formaldehyde (Prop 65)	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobat (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. Applicable to eyewear Items. Conduct test only upon request by PCHI Tov and Plastic food contact material. Test for total content using 0.1 ppm limit. Applicable to Toy parts that come in contact with the mouth
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Al	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. As directed by PCHI for Sunglasses. Conduct test only upon request by PCHI Toy and Plastic food contact material. Test for total content using 0.1 ppm limit. Applicable to Toy parts that come in contact with the mouth Factory Certification & Product emission test. Use 20 pm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (A)), Borno (B), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (A)), Borno (B), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (A)), Borno (B), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (A)), Borno (B), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Borno (B), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Borno (B), Chromium (Ir-III), Cadmium (Ir-III), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Borno (B), Chromium (Ir-IIII), Cadmium (Ir-IIII), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Borno (B), Chromium (Ir-IIII), Cadmium (Ir-IIIII), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Borno (B), Chromium (Ir-IIIIII), Alumium (Ir-IIIIIII),	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. As directed by PCHI for Sunglasses. Conduct test only upon request by PCHI Toy and Plastic food contact material. Test for total content using 0.1 ppm limit. Applicable to Toy parts that come in contact with the mouth Factory Certification & Product emission test. Use 20 pm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Pb), Antimony (Sb), Barium (Ba), Chromium (Ir-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Borro (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Borron (B), Chromium (VirVII), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Mercury in Batteries FDA UV Rating Test Impact Test Procedure 21CFR 801.410 Eyewear Standard EN ISO 12312-1 / EN ISO 12311 BPA Phenol carea that comes in contact with the mouth) Composite Wood CARB Certification and Verification + EPA Emissions Formaldehyde (Prop 65) EN 71-4:2020: Experimental sets for chemistry and related activities BS EN 71-4:2020: Experimental sets for chemistry and related activities BS EN 71-4:2020: Experimental sets for chemistry and related activities BS EN 71-5:2015: Chemical toys (sets) other than experimental sets BS EN 71-5:2015: Chemical toys (sets) other than experimental sets EN 71-7:2015: Chemical toys (sets) other than experimental sets	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. As directed by PCHI for Sunglasses. Conduct test only upon request by PCHI Toy and Plastic food contact material. Test for total content using 0.1 ppm limit. Applicable to Toy parts that come in contact with the mouth Factory Certification & Product emission test. Use 20 pm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO
		For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s) Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Powder Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Total ppm of 19 Heavy Metals in Liquid/Sticky Materials. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Alu	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co) As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses. As directed by PCHI for Sunglasses. Conduct test only upon request by PCHI Toy and Plastic food contact material. Test for total content using 0.1 ppm limit. Applicable to Toy parts that come in contact with the mouth Factory Certification & Product emission test. Use 20 pm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO

PCHI Protocol Summary REV 44 Page 1 of 18

ISCAN FOCOL#	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)
		EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements BS EN71-9: 2005 + A1: 2007 Organic chemical compounds in toys	Toys intended to be used by children under 3 years of age; mouthpiece components for mouth-actuated toys; Liquids in Toys; Balloon making component. Conduct test only upon request by PCHI.
		EN 71-10:2006: Organic chemical compounds – Sample preparation and extraction	Consider activity upon request by the one.
		BS EN 71-10:2006: Organic chemical compounds – Sample preparation and extraction	
		EN 71-11:2005: Organic chemical compounds – Methods of analysis BS EN 71-11:2005: Organic chemical compounds – Methods of analysis	
		EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances	Applicable to Toys made from elastomers and intended for use by children under 36 months; or toys made from elastomers intended to be placed in
		EN 71-13:2014: Olfactory board games, cosmetic kits and gustative games	mouth; or finger paints for children under 36 months.
		BS EN 71-13:2014: Olfactory board games, cosmetic kits and gustative games	
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	see Appendix 1 for WA/ME/VT reporting requirement.
		21 elements, refer to Appendix 1 for PCHI phthalates	
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need
			Canada SIL
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Nikilah International Computer (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006)	Textile and leather materials only. All accessible textile and leather materials coming into direct and prolonged skin contact. Applicable to any metal in contact with skin.
		Nickel release (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006); EN1811; EN16128; EN12472 Lead content (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006)	Applicable to any metal in contact with skin.
		Organostannic compounds (Annex XVII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/TPT/DBT/DOT	Conduct test only upon request
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006) Formamide (Directive (EU) 2015/2115 under Toy Safety Directive 2009/48/EC)	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)
		Portachorophenol (PCP) (German Chemicals Poblisity Directive 2009/40/EU) Pentachlorophenol (PCP) (German Chemicals Poblisity Directive 2009/40/EU)	For all Foam toy and Puzzle mat. EU Solvent extraction and GCMS analysis Germany market only. Applicable to natural fibers, blend fibers, leather, wood, paper, and paperboard only. Conduct test only upon request
		Flame retardant applicable: Restricted flame retardants according POP, REACH and Toy Safety Directive TSD	For toys intended for use by children under three years old or other toys intended to be placed in the mouth. Enforcement date takes effect on 21st December 2015. Conduct test only upon request
		Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006	Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with human skin and/or oral
		2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AfPS GS 2019-01 PAK	cavity. Enforcement date takes effect on 27 December 2015.
		Imitation Food (EU 87/357/EEC and EN71) SVHC Screening acc. EC 1907/2006 (REACH)	Small Part Requirements and Expanding Materials Requirement. Conduct test only upon request Conduct test only upon request by PCHI.
		EN 62115:2020+A11:2020 Safety of Electric Toys Electromagnetic Compatibility EMC	Applicable to Electronic Toy Items Applicable to Electronic Toy Items.(It could be waived if the item is battery operated simple light & sound function)
		IEC 60825	Applicable to LED Electronic Toy Items
		RoHS (2011/65/EU & 2015/863/EU)	Applicable to all Electronic Items. Conduct test only upon request
		Batteries and Accumulators Directive 2013/56/EU (amending 2006/66/EC) EU 61558 (Electrical Safety Transformers)	Applicable to Items ship with battery. Conduct test only upon request Applicable to power transformer. Conduct test only upon request
		EV 01500 (Electronal safety Transformers) Colorfastiess to washing	Applicable to Plush Toys. Test Method: ISO-105-C06. Color Change:4 / Component:3. Conduct quality test only upon request
		Colorfastness to water	Applicable to Plush Toys. Test Method: ISO-105-E01. Color Change: 4 / Color staining: 4. Conduct quality test only upon request
		Colorfastness to rubbing	Applicable to Plush Toys. Test Method: ISO-105-X12. Dry:4 / Wet:4. Conduct quality test only upon request
		Color fastness to Perspiration	Applicable to Plush Toys. Test Standard: DIN 53160. Commercial Requirement: Color Change: 4/ Color Staining: 3. Conduct quality test only upon request
		Color fastness to Saliva	Applicable to Plush Toys. Test Standard: DIN 53160. Commercial Requirement: Resistant. Conduct quality test only upon request
		Eyewear Standard EN ISO 12312-1 / EN ISO 12311 Writing and marking instruments (BS 7272 Part 1 & 2)	Applicable to eyewear Items. Conduct test only upon request Applicable to all writing and marking instruments which intended to be used by children up to 14 years of age.
		British Pharmacopoeia Microbiological Bacterial Count (BP 2012 XVI B)	Applicable to liquids, cosmetics, pastes, putties, gels, markers and powers intended for use by children under 12. Conduct test only upon request
		British Pharmacopoeia Microbiological Preservative Effectiveness (BP 2012 XVI C)	Applicable to liquids, cosmetics, pastes, putties, gels, markers and powers intended for use by children under 12. Conduct test only upon request
		Microbiological Bacterial Count - Natural Bird Feathers / Soap bubble solution TRA. Toxicological Risk Assessment	Acc. To British Pharmacopoeia (BP 2012 XVI B). Applicable to Natural Bird Feathers and soap bubble solution. Conduct test only upon request Conduct test only upon request by PCHI.
		TrA. Toxicological risk Assessment Flash Point Test	Conduct test only upon request by PCH.
		(EN ISO 3679:2004 and EC 1272/2008) EN71-2:2020 Flashpoint test BS EN71-2:2020 Flashpoint test	Applicable to liquids. Conduct test only upon request
		EU Cosmetic Regulation 1223/2009	Applicable to cosmetic items; incl. cosmetic items with mouth contact; nail polish; false eyelashes; cosmetic glue for artificial nail. Conduct test only upon
		Dimethylfurmarate (DMF) Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006	Applicable to dry packs or silicate
		BS EN 16732:2015 Slide Fasteners (Zips)	Conduct test only upon request by PCHI. To be testing in crayons and chalks, (a) Crocidolite CAS No 12001-28-4; (b) Amosite CAS No 12172-73-5; (c) Anthophyllite CAS No 77536-67-5; (d)
		Asbestos fibres (Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006)	Actinolite CAS No 77536-66-4; (e) Tremolite CAS No 77536-68-6; (f) Chrysotile CAS No 12001-29-5/CAS No 132207-32-0 total content less than 100 ppm (0.01%). Standard specification is Talc-free content
		SCCP (Regulation (EU) 2015/2030 amending Regulation (EC) No 850/2004 on persistent organic pollutants (POP Regulation) ASCN-170	Alkanes C10-C13, chloro (short-chain chlorinated paraffins) (SCCPs). Conduct test only upon request by PCHI.
		ASCIN-170 U.S. Cleanliness Test on Stuffing Material	If product contains feathers, add ASCN-170 feather microbial test. ASTM F963 selection 4.3.7cleanliness & contaminations checking
		1,2-benzisothiazol-3(2H)-one (BIT), (CAS 2634-33-5) Directive (EU) 2015/2116 under Toy Safety Directive 2009/48/EC	For Aqueous Toy. Conduct test only upon request
		5-Chloro-2-methylisothiazolin-3(2H)-one (CMI), (CAS 26172-55-4)Directive (EU) 2015/2117 under Toy Safety Directive 2009/48/EC	For Aqueous Toy. Conduct test only upon request
		2-methylisothiazolin-3(2H)- one (MI), (CAS 2682-20-4) Directive (EU) 2015/2117 under Toy Safety Directive 2009/48/EC CMI and MI in a ratio of 3:1, (CAS 55965-84-9)Directive (EU) 2015/2117 under Toy Safety Directive 2009/48/EC	For Aqueous Toy. Conduct test only upon request For Aqueous Toy. Conduct test only upon request
		Toys sold in EU	Applicable for EU distribution only.
		EN 71-1:2014+a1:2018 Physical and Mechanical test	EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on acceptance all leaders been feed updated to the product types and 5 exposure categories require acoustic testing (4.20). Revised definition on acceptance all leaders been feed updated to the product type and the product types are subjected to the product type and the product types are subjected to the product types are subj
03 (1	o products intended whether or not	t BS EN 71-1:2014+A1:2018 Physical and Mechanical test	paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038 mm, provided that they have an area of more than 100 mm x 100 mm.
	exclusively for use in play by children under 14 years of age)	EN 71-2:2020 Flammability	A1:2014: Clarify testing method of soft filled toys
	, 19-7	BS EN 71-2:2020 Flammability For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s)	
		EN 71-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test	
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sh), Organic Tn, and Zinc (Zh).	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" to levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing.
		EN 71-4:2020: Experimental sets for chemistry and related activities	
		BS EN 71-4:2020 : Experimental sets for chemistry and related activities EN 71-5:2015: Chemical toys (sets) other than experimental sets	
		BS EN 71-5:2015 : Chemical toys (sets) other than experimental sets	
		EN 71-7:2014+A3:2020 Finger paints - Requirements and test methods	
		BS EN 71-7:2014+A2:2020 Requirement for finger paint	
		EN 71-8:2011: Activity toys for domestic use BS EN 71-8:2011: Activity toys for domestic use	
		EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements	Toys intended to be used by children under 3 years of age; mouthpiece components for mouth-actuated toys; Liquids in Toys; Balloon making component.
		BS EN71-9: 2005 + A1: 2007 Organic chemical compounds in toys EN 71-10-7006: Organic chemical compounds - Sample preparation and extraction	Conduct test only upon request
		EN 71-10:2006: Organic chemical compounds – Sample preparation and extraction BS EN 71-10:2006: Organic chemical compounds – Sample preparation and extraction	
		EN 71-11:2005: Organic chemical compounds – Methods of analysis	
		BS EN 71-11:2005: Organic chemical compounds – Methods of analysis	Applicable to Toy made from elastomers and intended for use by children under 36 months; or toys made from elastomers intended to be placed in
		EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances	mouth; or finger paints for children under 36 months.
		EN 71-13:2014: Olfactory board games, cosmetic kits and gustative games BS EN 71-13:2014: Olfactory board games, cosmetic kits and gustative games	
		EN 71-13-2014: Olfactory board games, cosmetic kits and gustative games BS EN 71-13-2014: Olfactory board games, cosmetic kits and gustative games Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	DEP & MBP (WA, ME , OR & VT Phthalates) for Data only.

PCHI Protocol Summary REV 44 Page 2 of 18

AMSCAN	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
PROTOCOL#	TOYO OUR DEEN !	Nickel release (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006): FN1811: FN16128: FN12472	Applicable to any metal in contact with skin.	CODES
ASCN-103	(to products intended whether or no	at Lead content (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Organostannic compounds (Annex XVII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/TPT/DBT/DOT	Conduct test only upon request by PCIII	4
(continued)	exclusively for use in play by children under 14 years of age)	Benzene unter (Anna XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006	Conduct test only upon request by PCHI. < 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	
	dillatori andor 11 yours or ago,	Formamide (Directive (EU) 2015/2115 under Toy Safety Directive 2009/48/EC) Pentachlorophenol (PCP) (German Chemicals Prohibition Ordinance Appendix 15)	For all Foam toy and Puzzle mat. EU Solvent extraction and GCMS analysis Germany market only. Applicable to natural fibers, blend fibers, leather, wood, paper, and paperboard only. Conduct test only upon request	4
		Bisphenol A (BPA) on polycarbonate plastics and epoxy resin (Directive 2014/81/EU under Toy Safety Directive 2009/48/EC)	For toys intended for use by children under three years old or other products intended to be placed in the mouth. Enforcement date takes effect on 21st	1
			December 2015. Applicable to Tay parts that same in contact with the mouth	4
		Phenol (area that comes in contact with the mouth) Flame retardant applicable: Restricted flame retardants according POP, REACH and Toy Safety Directive TSD	Applicable to Toy parts that come in contact with the mouth For toys intended for use by children under three years old or other toys intended to be placed in the mouth. Enforcement date takes effect on 21st	1
			December 2015.	
		1,2-benzisothiazol-3(2H)-one (BIT), (CAS 2634-33-5) Directive (EU) 2015/2116 under Toy Safety Directive 2009/48/EC	Conduct test only upon request For Aqueous Toy. Conduct test only upon request	1
		5-Chloro-2-methylisothiazolin-3(2H)-one (CMI), (CAS 26172-55-4)Directive (EU) 2015/2117 under Toy Safety Directive 2009/48/EC	For Aqueous Toy, Conduct test only upon request For Aqueous Toy, Conduct test only upon request	4
		2-methylisothiazolin-3(2H)- one (MI), (CAS 2682-20-4) Directive (EU) 2015/2117 under Toy Safety Directive 2009/48/EC CMI and MI in a ratio of 3:1, (CAS 55965-84-9)Directive (EU) 2015/2117 under Toy Safety Directive 2009/48/EC	For Aqueous Toy. Conduct test only upon request For Aqueous Toy. Conduct test only upon request	
		Polycyclic Aromatic Hydrocarbons (PAH)	Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with human skin and/or oral	
		EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AfPS GS 2019-01 PAK	cavity. Enforcement date takes effect on 27 December 2015.	
		Imitation Food (EU 87/357/EEC and EN71) SVHC Screening acc. EC 1907/2006 (REACH)	Small Part Requirements and Expanding Materials Requirement. Conduct test only upon request	1
		EN 62115:2020+A11:2020 Safety of Electric Toys	Conduct test only upon request Applicable to Electronic Toy Items	1
		Electromagnetic Compatibility EMC	Applicable to Electronic Toy Items.(It could be waived if the item is battery operated simple light & sound function)	1
		EN 60825 / EN 62471 for LED RoHS (2011/65/EU & 2015/863/EU)	Applicable to LED Electronic Toy Items Applicable to all Electronic Items. Conduct test only upon request	+
		Batteries and Accumulators Directive 2013/56/EU (amending 2006/66/EC)	Applicable to Items ship with battery. Conduct test only upon request	1
		EU 61558 (Electrical Safety Transformers) Colorfastness to washing	Applicable to power transformer. Conduct test only upon request Applicable to Plush Toys. Test Method: ISO-105-C06. Color Change: 4 / Component: 3. Conduct quality test only upon request	+
		Colorfastness to water	Applicable to Plush Toys. Test Method: ISO-105-E01. Color Change: 4 / Color staining: 4. Conduct quality test only upon request	1
		Colorfastness to rubbing	Applicable to Plush Toys. Test Method: ISO-105-X12. Dry;4 / Wet:4. Conduct quality test only upon request	4
		Color Fastness to Perspiration	Applicable to Plush Toys. Test Standard: DIN 53160. Commercial Requirement: Color Change: 4/ Color Staining: 3. Conduct quality test only upon reques	t
		Color Fastness to Saliva Eyewear Standard EN ISO 12312-1 / EN ISO 12311	Applicable to Plush Toys. Test Standard: DIN 53160. Commercial Requirement: Resistant. Conduct quality test only upon request Applicable to eyewear Items. Conduct test only upon request	-
		Writing and marking instruments (BS 7272 Part 1 & 2)	Applicable to all writing and marking instruments which intended to be used by children up to 14 years of age.	_
		British Pharmacopoeia Microbiological Bacterial Count (BP 2012 XVI B)	Applicable to liquids, cosmetics, pastes, putties, gels, markers and powers intended for use by children under 12. Conduct test only upon request	4
		British Pharmacopoeia Microbiological Preservative Effectiveness (BP 2012 XVI C) Microbiological Bacterial Count - Natural Bird Feathers	Applicable to liquids, cosmetics, pastes, putties, gels, markers and powers intended for use by children under 12. Conduct test only upon request acc. To British Pharmacopoeia (BP 2012 XVI B). Applicable to Natural Bird Feathers. Conduct test only upon request	_
		TRA. Toxicological Risk Assessment	Conduct test only upon request]
		Flash Point Test (EN ISO 3679:2004 and EC 1272/2008)	Applicable to liquids. Conduct test only upon request Applicable to cosmetic items; incl. cosmetic items with mouth contact; nail polish; false eyelashes; cosmetic glue for artificial nail. Conduct test only upon	+
		EU Cosmetic Regulation 1223/2009	request	1
		Dimethylfurmarate (DMF) Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006 BS EN 16732:2015 Slide Fasteners (Zips)	Applicable to dry packs or silicate Conduct test only upon request by PCHI.	+
			To be testing in crayons and chalks, (a) Crocidolite CAS No 12001-28-4; (b) Amosite CAS No 12172-73-5; (c) Anthophyllite CAS No 77536-67-5; (d)	1
		Asbestos fibres (Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006)	Actinolite CAS No 77536-66-4; (e) Tremolite CAS No 77536-68-6; (f) Chrysotile CAS No 12001-29-5/CAS No 132207-32-0 total content less than 100 ppm (0.01%). Standard specification is Talc-free content	
		Microbiological Bacterial Count - Natural Bird Feathers / Soap bubble solution	Acc. To British Pharmacopoeia (BP 2012 XVI B). Applicable to Natural Bird Feathers and soap bubble solution. Conduct test only upon request	1
		SCCP (Regulation (EU) 2015/2030 amending Regulation (EC) No 850/2004 on persistent organic pollutants (POP Regulation) ASCN-170	Alkanes C10-C13, chloro (short-chain chlorinated paraffins) (SCCPs). Conduct test only upon request by PCHI. If product contains feathers, add ASCN-170 feather microbial test.	4
	CHILD ITEM HEAVY METALS		If "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963, retest the surface coating using ASTM 963 Analytical. If "Total" levels are	
ASCN-105	TEST	Total ppm of Heavy Metals in surface coating. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni)	under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical and CPSIA 101 surface coating. Nickel shall be reported in ppm with total limit of 930 ppm. Canada surface coating Hg limit is 10 ppm total. Note: For inflatable toys, also conduct NIOSH 9100.	NA
		Total ppm of Heavy Metals in substrate. Heavy Metals to include:	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are	e
		Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni)	under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Nickel shall be reported in ppm with total limit of 930 ppm. Note: For inflatable toys, also conduct NIOSH 9100.	
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	Vision The Company of the Compan	_
ACCN 407	Dhysical Test	Cobalt Content	< 40 ppm, Conduct test only upon request	NA
ASCN-107 ASCN-109	Physical Test CHILD ITEM - HASBRO SPECIA	Conduct physical test of ASTM F963, EN 71-1 and CCPSA	* whose and use as part of the toy's primary function	340
A3CIN-109	REQUEST	Hasbro Bite Test Specification SRS-009- Use only for mouthable toys*	* where oral use as part of the toy's primary function	340
		Hasbro Torque / Tension Test SRS-006 - Use only for mouthable and grippable toys Hasbro Jewelry (non-metal) EN-71, Part 3 soluble heavy metals in substrate	Able to be gripped by thumb, forefinger and teeth Conduct only for Hasbro non-metal jewelry. Also see ASCN-400	1
		Hasbro Cosmetics, Art Materials, Bubbles, Markers, & other liquids: USP-51	Conduct once every 5 years for Hasbro cosmetics, liquids, gels & pastes	7
		Hasbro Cosmetics, Art Materials, Bubbles, Markers, & other liquids: USP-61/62 Hasbro Cosmetics: Freeze/Thaw test	Conduct every year Conduct test in accordance with HLP-001	1
	CONFETTI DODDEDO/ODAO//ED	Hashro Markers: Can test ner BS 7272	Conduct test in accordance with HLP-10 & 14	1
ASCN-110	CONFETTI POPPERS/CRACKER	FHSA Labeling		130
		Toy Cap (Noise dB level)	According to ASTM F 963	1
	CONFETTI	Choking Hazard - Present and/or Warning Required		+
ASCN-111	POPPERS/CRACKERS - (EU &	Refer to ASCN-110 & 113		130
	NORTH AMERICA) * CONFETTI POPPERS/CRACKER: - EU *	S		+
ASCN-113	- EU *		European Agreement concerning the International Carriage of Dangerous Goods by Road.	130
		CLP Regulations (labelling) HSE Competent Authority Document	Classification, Labelling and Packaging of substances and Mixtures Penintenting of the CAD information but he solutions, Agency for Health and Sofaty	4
		TISE Competent Audionity Document	Registration of the CAD information to the statutory Agency for Health and Safety. Category 1: fireworks which present a very low hazard and negligible noise level and which are intended for use in confined areas, including fireworks	1
		BS EN 15947: Pyrotechnic articles. Fireworks, Categories 1,2 and 3	which are intended for use inside domestic buildings.	
		BS EN 15947: Pytotechnic anddes. Fireworks, Categories 1,2 and 5	Category 2: fireworks which present a low hazard and low noise level and which are intended for outdoor use in confined areas. Category 3: fireworks which present a medium hazard, which are intended for outdoor use in large open areas and whose noise level is not harmful to	
10011110	CINI D DI LICULTERA	Fisher Price FDD# FDC D007 DD	human health.	1 242
ASCN-119 ASCN-150	CHILD PLUSH ITEM RANDOM CHILD ITEM TEST	Fisher Price ERD# FPS-D007 PR CPSIA 101 (Lead Surface & Substrate)	Conduct only for Fisher Price Plush Item Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	340 NA
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.	
ASCN-155	PRODUCTS NOT TOYS OR	Prop 65 Heavy Metals	Refer to applicable Prop 65 settlement, related case, or similar product application. Using EPA 3050B/3051 (substrate) and/or ASTM E1613 for surface coating, or NIOSH 9100 if no surface coating, as needed. NIOSH 9100 limits are 1 microgram, each for lead & cadmium.	NA
	CHILDCARE		Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		Phthalates (Prop 65) - 6 elements (BBP, DEHP, DBP, DIDP, DINP and DnHP) Composite Wood CARB Certification and Verification + EPA Emissions	Pass/fail criteria at 0.1% {test only if approved by PCHI}	4
	+	Prop 65 Heavy Metals	If no surface coating, use NIOSH 9100 wipe test and prevailing California limits. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	NA.
ASCN 156	NON-CHILD ITEMS	Trop of treaty metals	Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Čd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Applicable primarily for general use items.	300
ASCN-156	NON-CHILD ITEMS	Mercury in Ratteries (no intentionally added Mercury/Hg) above 1 ppm, Cadmirm/Cd EU) above 20 ppm or Load (Ph EU) above 40 ppm		1 300
ASCN-156 ASCN-160		Mercury in Batteries (no intentionally added Mercury(Hg) above 1 ppm, Cadmium(Cd-EU) above 20 ppm or Lead (Pb-EU) above 40 ppm. FCC Part 15 registration or exemption if under 1.705 MHz	Verify FCC active registration or MHz exemption	
		FCC Part 15 registration or exemption if under 1.705 MHz Meets FDA regulation for radiation emission (applicable for laser devices like remote controls, pointers, etc.)	Verify FCC active registration or MHz exemption Document and packaging review only.	-
	BATTERY-OPERATED DEVICE	FCC Part 15 registration or exemption if under 1.705 MHz	Verify FCC active registration or MHz exemption	
	BATTERY-OPERATED DEVICE BATTERY-OPERATED DEVICE	FCC Part 15 registration or exemption if under 1.705 MHz Meets FDA requisition for radiation emission (applicable for laser devices like remote controls, pointers, etc.) UL 1642 Current Listing verification	Verify FCC active registration or MHz exemption Document and packaging review only. Perform cell listing verification for USA. Applicable for all lithium batteries.	300
ASCN-160	BATTERY-OPERATED DEVICE	FCC Part 15 registration or exemption if under 1.705 MHz Meets FDA regulation for radiation emission (applicable for laser devices like remote controls, pointers, etc.) UL 1642 Current Listing verification IEC 60335-1:2010+A1:2013+A2:2016	Verify FCC active registration or MHz exemption Document and packaging review only. Perform cell listing verification for USA. Applicable for all lithium batteries. Applicable for any EL-WIRE products: EN 60335-1 for leakage current and batery warning for replaceable batteries	300

PCHI Protocol Summary REV 44 Page 3 of 18

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BP0 COD
ASCN-170	Feather Microbial	USP 61 + 62 / USP 61+62 Document Review	Random test for cleanliness to be conducted on items with potential microbial contamination, including, but not limited to feathers and agricultural products. All Feather products use EN 12935-standard of 10,000 CFU and provide CIQ verifying legal poultry source and sterilization.	300,
		ASTM 963 8.4	verify cleanliness of stuffing or feather material - < 5,000 CFU (USP 61/62)	
ASCN-175	INDOOR/OUTDOOR DECORATIONS	ASTM B117	item shall withstand 24 hours in 1% salt spray (fog) with no major corrosion or visual change. Test only if approved by PCHI.	230,
ASCN-180	STYRENE PARTY FAVOR - CHILDREN *	Styrene test for CAS # 100-42-5	Test if Item with contains assessible expanded/extruded polystyrene foam, aka "Styrofoam"	-
SCN-200	(Children's Products)	Sharp Edge Hazard Sharp Point Hazard	16 CFR 1500, test as receive state or after foreseeable use and abuse 16 CFR 1500, test as receive state or after foreseeable use and abuse	31
		Sharp Point Hazard Small Parts Hazard - Present and/or Warning Required	16 CFR 1500, test as receive state or after foreseeable use and abuse	1
		Heavy Metals in Surface Coating	Method with reference to CPSIA. If any "Total" heavy metal results exceed the soluble limits put forth by ASTM 963, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical and CPSIA 101 surface coating. Mercury	1
			surface coating limit for Canada is 10 ppm total. Note: For inflatable toys, conduct NIOSH 9100	4
		Heavy Metals in Substrate	Method with reference to CPSIA. If any "Total" heavy metal results exceed the soluble limits put forth by ASTM 963, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical and CPSIA 101 surface coating. Mercury surface coating limit for Canada is 10 ppm total. Note: For inflatable toys, conduct NIOSH 9100	
		Flammability - 16 CFR 1500.44 16 CFR 1610	1500.44 for hard plastic toy or child product only. Otherwise, conduct 1610/1611 as applicable and for "information only" unless mandatory test under flammable fabric law.	
		- CAN/CGSB 4.2 No. 27.5 (For feather item)		
		Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Canada Consumer Product Safety Act (CCPSA) as applicable for child articles	see Appendix 1 for WA/ME/VT reporting requirement. CCPSA Physical & Mechanical + CCPSA Heavy Metals as applicable for child articles	+
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need Canada SIL.	
		BPA	Plastic food contact material. Test for total content using 0.1 ppm limit.	
		FDA UV Rating Test Impact Test Procedure 21CFR 801.410	As directed by PCHI for Sunglasses to meet package claims. As directed by PCHI for Sunglasses.	+
		Formaldehyde (Prop 65)	Use 20 ppm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO 14184-1 or equivalent method.	
		ASTM F2613: item with folding mechanism such as foldable table and chair. Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	+
		Cobalt Content	< 40 ppm, Conduct test only upon request	7
		ASCN-170 EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances	If product contains feathers, add ASCN-170 feather microbial test. Conduct test only upon request	1
	CHILD PARTY FAVOR (EU &	U.S. Cleanliness Test on Stuffing Material	ASTM F963 selection 4.3.7cleanliness & contaminations checking	+
SCN-201	NORTH AMERICA) *	Same as ASCN-101 as Toy Safety Directive EN71 is applicable to all items intended whether or not exclusively for use in play by children under 14 years of age		3
SCN-203 F	PARTY FAVOR - CHILDREN - EU	* Same as ASCN-103 as Toy Safety Directive EN71 is applicable to all items intended whether or not exclusively for use in play by children under 14 years of age		3
SCN-300	CHILDCARE *	Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1580, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410 Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480		
		Food Contact - FDA 177-1010, 177-1210, 177-1350, 177-1500, 177-2500, 177-1830, 181-32, 177-2470, 177-2480 Heavy Metals in Surface Coating	Method with reference to CPSIA. If any "Total" heavy metal results exceed the soluble limits put forth by ASTM 963, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical and CPSIA 101 surface coating. Mercury	1
		Unavel Matrix in Calabria	surface coating limit for Canada is 10 ppm total. Note: For inflatable toys, conduct NIOSH 9100 Method with reference to CPSIA. If any "Total" heavy metal results exceed the soluble limits put forth by ASTM 963, retest the surface coating using	+
		Heavy Metals in Substrate	ASTM 963 Analytical. If "Total" levels are under ASTM 963 soluble limits, indicate "Pass" for ASTM 963 Analytical and CPSIA 101 surface coating. Mercury surface coating limit for Canada is 10 ppm total. Note: For inflatable toys, conduct NIOSH 9100	
		Sharp Edge Hazard Sharp Point Hazard	16 CFR 1500, test as receive state or after foreseeable use and abuse	7
		Small Parts Hazard - Present and/or Warning Required	16 CFR 1500, test as receive state or after foreseeable use and abuse 16 CFR 1500, test as receive state or after foreseeable use and abuse	
		Flammability -16 CFR 1500.44 Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	If rigid plastic	-
		- 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.	
		ASCN -100	If item considered a toy with play value for child under 14 yrs old. If no age grade, item should be tested for ALL AGES for ASTM F963-17 Physical/Mechanical	
		Canada Consumer Product Safety Act (CCPSA) as applicable for child articles	CCPSA Physical & Mechanical + CCPSA Heavy Metals as applicable for child articles	
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need	
		<u>'</u>	Canada SIL If products with fabric or textile components, 20 ppm (ages and sizes < 3 years old), 75 ppm (ages and sizes 3 years old and above). Use ISO 14184-1 or	-
		Formaldehyde	equivalent method.	
		BPA Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	Plastic food contact material. Test for total content using 0.1 ppm limit. < 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	+
		Cobalt Content	< 40 ppm, Conduct test only upon request	
	CHILDCARE (EU & NORTH	EN 71-12:2013: N-Nitrosamines and N-nitrosatable substances	Conduct test only upon request	
SCN-301	AMERICA) *	Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1580, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410 Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480		
		EN 71-1:2014+a1:2018 Physical and Mechanical test	EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on	1
		BS EN 71-1:2014+A1:2018 Physical and Mechanical test	paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038 mm, provided that they have an area of more than 100 mm x 100 mm.	
		EN 71-2:2020 Flammability BS EN 71-2:2020 Flammability EN 71-3:2019+A1:2021 19 Toxic elements test		
		BS EN 71-3:2019 19 Toxic elements test		1
		flame retardant applicable: Restricted flame retardants according POP, REACH and Toy Safety Directive TSD Sharp Edge Hazard	16 CFR 1500, test as receive state or after foreseeable use and abuse	+
		Sharp Point Hazard	16 CFR 1500, test as receive state or after foreseeable use and abuse	1
		Small Parts Hazard - Present and/or Warning Required	16 CFR 1500, test as receive state or after foreseeable use and abuse If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total"	-
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VII), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	lovels are under ASTM 062/EN 71 caluble limits, indicate "Page" for ASTM 062/EN 71 Applytical and CRSIA 101 surface coating. Allow up to three colors	
		Phthalates (CPSIA 108 + Prop. 65 + WAIME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	Using 4U ppm limit for Cobalt (CO) see Appendix 1 for WA/ME/VT reporting requirement.	1
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need	1
		CN 74 0 0005 A4 0007. Openie shanisal appropria	Canada SIL Toys intended to be used by children under 3 years of age; mouthpiece components for mouth-actuated toy; Liquids in Toys; Balloon making component	+
		EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements	Conduct test only upon request	4
		EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006)	Conduct test only upon request Textile and leather materials only. All accessible textile and leather materials coming into direct and prolonged skin contact.	
		Carcinogenic & Allergenic Disperse Dyes Polycyclic Aromatic Hydrocarbons (PAH)		1
		Protycyclic Aromatic Hydrocatronic (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with human skin and/or oral cavity. Enforcement date takes effect on 27 December 2015.	
		Formaldehyde	If children's apparel, 20 ppm (ages and sizes < 3 years old), 75 ppm (ages and sizes 3 years old and above). Use ISO 14184-1 or equivalent method. [Different limits to different EU countries including France, Netherlands, Finland, Norway respectively) Conduct test only upon request	
		ASCN-1014		
		ASCN-1014 BPA SCCP (Regulation (EU) 2015/2030 amending Regulation (EC) No 850/2004 on persistent organic pollutants (POP Regulation)	Plastic food contact material. Test for total content using 0.1 ppm limit. Akanes C10-C13, chloro (short-chain chlorinated paraffins) (SCCPs). Conduct test only upon request by PCHI.	

PCHI Protocol Summary REV 44 Page 4 of 18

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
ASCN-303	CHILDCARE - EU *	EN 71-1:2014+a1:2018 Physical and Mechanical test	EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038	80
		BS EN 71-1:2014+A1:2018 Physical and Mechanical test FN 71-2:2020 Flammability	mm, provided that they have an area of more than 100 mm x 100 mm.	
		BS EN 71-2:2020 Flammability EN 71-3:2019+A1:2021 19 Toxic elements test		-
		BS EN 71-3:2019 19 Toxic elements test flame retardant applicable: Restricted flame retardants according POP, REACH and Toy Safety Directive TSD		-
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include:	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total"	
		Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing.	
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	DEP & MBP (WA, ME , OR & VT Phthalates) for Data only.	1
		- 21 elements, refer to Appendix 1 for PCHI phthalates EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements	Toys intended to be used by children under 3 years of age; mouthpiece components for mouth-actuated toy; Liquids in Toys; Balloon making component	-
		EN 71-12-2016: N-Nitrosamines and N-nitrosatable substances	Conduct test only upon request Conduct test only upon request by PCHI.	-
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Carcinogenic & Allergenic Disperse Dyes	Textile and leather materials only. All accessible textile and leather materials coming into direct and prolonged skin contact.	-
		Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with human skin and/or oral cavity. Enforcement date takes effect on 27 December 2015.	
		Formaldehyde	[Different limits to different EU countries including France, Netherlands, Finland, Norway respectively] Conduct test only upon request	1
		ASCN-1014 SCCP (Regulation (EU) 2015/2030 amending Regulation (EC) No 850/2004 on persistent organic pollutants (POP Regulation)	For food contact materials Alkanes C10-C13, chloro (short-chain chlorinated paraffins) (SCCPs). Conduct test only upon request by PCHI.	1
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006) Bisphenol A (BPA) on polycarbonate plastics and epoxyresin (Directive 2014/81/EU under Toy Safety Directive 2009/48/EC)	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm) For toys intended for use by children under three years old or other products intended to be placed in the mouth. Enforcement date takes effect on 21st	1
ASCN-400	JEWELRY - CHILDREN *	Ass Couling	December 2015.	240
ASCIN-400	(Children's Products)	Age Grading ASTM F963 - Physical and Mechanical & Canada Consumer Product Safety Act Toys Regulations.	FHSA, applicable if 7+ yrs if intended for child during play. Loops that admit child's head need to break under 15 lbs.	240
		Total ppm of Heavy Metals in surface coaling. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni) Canada Consumer Product Safety Act Toys Regulations.	If "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963 Analytical and CPSIA 101 surface coating. Nickel shall be reported in ppm with total limit of 930 ppm. Canada Hg limit is 10 ppm.	
		Sharp Edges Hazard	FHSA, test as receive state only (included in ASTM F963) FHSA, test as receive state only (included in ASTM F963)	4
		Sharp Points Hazard Small Parts Hazard	FHSA, test as receive state only (included in ASTM F963)	1
		ASTM F2923 Prop 65/Other - Cadmium	Test only if product is not considered for novelty use during play. Use levels from CPSIA to determine pass/fail to Prop 65 for lead. Total Cadmium in surface coating and substrate must be under 75 ppm.	1
		Flammability - 16 CFR 1500.44	if rigid plastic for children's item or requested by PCHI.	
		- 16 CFR1610 - CAN/CGSB 4.2 No. 27.5 (For feather item)	ili rigio piastici for cililorens item of requesteo by Point.	
			If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the substrate using EN-71, Analytical. If "Total" levels are	
		Total ppm of Heavy Metals in substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Note: Exempt materials are	under EN-71 soluble limits, indicate "Pass" for EN-71 Analytical and CPSIA 101 substrate. Allow up to three colors for equal weighting composite testing. Nickel shall be reported in ppm with total limit of 930 ppm and apply to those products with direct & prolonged contact with the skin, for example, earrings,	
		listed in Table 2 of ASTM F2923-20	bracelets, rings, chains, necklaces, and straps. If Total Ni exceeds 930 ppm, conduct EU 2009/48/EC where soluble limits need to be under 75 ppm for dry/pliable material, 19 ppm for liquid/sticky material, and 930 ppm for scrapable surface coating. With reference to CPSIA, CPSC, and PCHI Guidelines	
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.	
		Canada SiL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - Items that are costumes and the purpose of the stuffing is to give the Item a certain shape do not need Canada SIL	
		Formaldehyde (Prop 65)	Use 20 ppm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO 14184-1 or equivalent method.	
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006) Cobalt Content	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm) Conduct test only upon request by PCHI.	-
	JEWELRY - CHILDREN	ASCN-170	If product contains feathers, add ASCN-170 feather microbial test.	1
ASCN-401	(Children's Products) (EU & NORTH AMERICA) *	Refer to ASCN-400 + ASCN-101		240
ASCN-403	JEWELRY - CHILDREN (Children's Products) - EU *	Refer to ASCN-103		240
ASCN-500	JEWELRY - ADULT * (Clearly intended, designed and marked for Adult Use Only)	Lead, Cadmium, and Other Heavy Metals in Surface coating, only on non-exempt materials. (Exempt materials are those stated per California Prop 65.)	Conduct ASTM E 1613/1645, one test for all heavy metals. Exempt materials defined by California Prop 65. Total lead limit at 90 ppm. (Include total ppm of other heavy metals Cd, Hg, Sb, As, Ba, Cr, Ni, and Se in lab report "for information only"). If any heavy metal total ppm exceeds soluble limits put forth by ASTM 963, lab needs to consult PCHI prior to continuing with additional testing. Total Cadmium in surface coating and substrate must be under 75 ppm. If an item consists of exempt materials, conduct NIOSH 9100 with limits under 1 microgram for Pb and Cd.	240
		Lead, Cadmium, and Other Heavy Metals in Substrate, only on non-exempt materials. (Exempt materials are those stated per California Prop 65.)	Conduct EPA 3050B, one test for all heavy metals. Exempt materials defined by California Prop 65. Total lead limit at 90 pm. (include total ppm of other heavy metals Cd, Hg, Sb, As, Ba, Cr, Ni, and Se in lab report Tro information on viry). If any heavy metal total ppm exceeds soluble limits put forth by Artifice 1930 and the state of exempt materials, conduct NIOSH 9100 with limits under 1 miscrogram for Pb and Cd.	
		Phthalates (Prop 65) - 6 elements (BBP, DEHP, DBP, DIDP, DINP and DnHP) Formaldehyde (Prop 65)	Pass/fail criteria at 0.1% (test only if approved by PCHI) 75 ppm limit for adult products with fabric or textile components. Use ISO 14184-1 or equivalent method.	-
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need Canada SIL.	
		Flammability CAN/COSP 4.2 No. 27.5 (For footbor Hom)	For feather item sold in Canada	1
	IEMELD:	- CAN/CGSB 4.2 No. 27.5 (For feather item) ASCN-170	If product contains feathers, add ASCN-170 feather microbial test.	1
ASCN-501	JEWELRY - ADULT (Clearly intended, designed and marked for Adult Use Only) (EU & NORTH AMERICA) *	Refer to ASCN-500		240
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing Sit. format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need Canada Sit.	
		Flammability - CAN/CGSB 4.2 No. 27.5 (For feather item)	For feather item sold in Canada	
		Nickel release (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006); EN1811; EN16128; EN12472 Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006)	Applicable to any metal in contact with skin. Textile and leather materials only. All accessible textile and leather materials coming into direct and prolonged skin contact.	1
1		Polycyclic Anomatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Conduct test only upon request by PCHI.	
		12. Germany - The total 15 PAHS must be under limits defined for associated Product Category according to AtPS GS 2019-01 PAK		1
		EN 71-3:2019+A1:2021 19 Toxic elements test		
	JEWELRY - ADULT	EN 71-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test		
ASCN-503	(Intended, designed &	EN 71-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test Refer to ASCN-500		240
ASCN-503		EN 71-3-2019+A1-2021 19 Toxic elements test BS EN 71-3-2019 19 Toxic elements test Refer to ASCN-500 Nickel release (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006); EN1811; EN16128; EN12472	Applicable to any metal in contact with skin. Tertile and leather materials only. All accessible tertile and leather materials coming into direct and prolonged skin contact.	240
ASCN-503	(Intended, designed &	EN 71-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test Refer to ASCN-500	Applicable to any metal in contact with skin. Textile and leather materials only, All accessible textile and leather materials coming into direct and prolonged skin contact. Conduct test only upon request by PCHI.	240

PCHI Protocol Summary REV 44 Page 5 of 18

ROTOCOL#	DDUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPI COE
ASCN-600	COSMETICS *	ASTM F963 - Physical and Mechanical & Canada Consumer Product Safety Act Toys Regulations	For children under 8 years old	9
		FDA Labeling Review	Correct Names	
		FDA Ingredient Review	CTFA List Check	-
		Toxicological Risk Assessment (TRA) or Document Review for US and Canada	Test Once every 5 years for specific batch / materials to confirm non-toxic. Retest when materials change. Must be done for all colors	1
			Lead -Limit of 5 ppm or below Using 3050B, no compositing. Other limits: 3 ppm for Arsenic (As) and Cadmium (Cd). 5 ppm for Antimony (Sb). Use	
		Prop 65 - Lead and other Heavy Metals	ASTM 963 limits for Barium (Ba), Chromium (Cr) and Selenium (Se). For Nickel (Ni), provide Ni total ppm as "Data". If total ppm exceeds 19 ppm,	
			conduct soluble test in accordance with EU 2009/48/EC.	
		USP 61 + 62 / USP 61+62 Document Review		
		Flammability	if rigid plastic for children's item or requested by PCHI.	
		- 16 CFR 1500.44		-
		USP-51 / USP-51 Document Review	Applicable if item is repeatedly used and there is bacteria introduced into product after one or more uses or Hasbro item. Confirm that packaging says "one time use only" if USP 51 is not done.	
			One unit use only in OSP 31 is not done. 1) For eve area: 50 mo/kg	+
		Mercury in Cosmetics (included in Total Heavy Metal test above)	i) For all others: 1 mg/kg	
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	see Appendix 1 for WA/ME/YT reporting requirement for child items	1
		- 21 elements, refer to Appendix 1 for PCHI phthalates	For adult items, test for Prop. 65 - 6P (BBP, DEHP, DBP, DIDP, DINP and DnHP)	
			Two -step test process, first test for fluorine content for presence of the PFAS. If no fluorine in that component, then no PFAS.	1
		Per- and polyfluoroalkyl substance (PFAS) chemical test	If fluorine is detected, then test for available PFAS chemicals (PFOS, PFOA, etc.); Conduct test only upon request, 1 per product format (Lip contact, near	-
			eyes, face contact)	
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	4
		Cobalt Content	< 40 ppm, Conduct test only upon request	4
		EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances	Conduct test only upon request by PCHI.	-
CN-601 COS	OSMETICS - (EU & NORTH	Refer to ASCN-600 + ASCN-603		9
AMERICA	CA) *(EU & NORTH AMERICA) *			
CN-603	COSMETICS - EU *	Cosmetic products Must be compliant with new EU Cosmetic Regulation 1223/2009:	http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2009:342:0059:0209:EN:PDF	9
		1) Safety Requirements - Ingredient		
		Prohibited Substances in Cosmetic Products (e.g. Benzene, BBP, Lead etc.)	acc. to EU Cosmetic Regulation 1223/2009Annex II	
		Restricted Substances in Cosmetic Products (e.g. Citral, Cinnamyl Alcohol etc.)	acc. to EU Cosmetic Regulation 1223/2009Annex III. With Restricted Limits, wording of conditions of use and warnings	
		Allowed list of Colorant (e.g. Cl 77891, Cl 42090 etc)	acc. to EU Cosmetic Regulation 1223/2009Annex IV	
		Allowed list of Preservative (e.g. Methylparaben, Ethylparaben)	acc. to EU Cosmetic Regulation 1223/2009Annex V	
		Allowed list of UV filter (e.g. Benzophenone-3, Titanium Dioxide etc)	acc. to EU Cosmetic Regulation 1223/2009Annex VI	+
		2) Safety Assessment - Cosmetic Product Safety Report CPSR Supplier MUST provide below information:		
		Formulation (Quantitative and qualitative composition of cosmetic product)	including Chemical Name; CAS no.; %; and Function of ingredient in product	
		Fragrance document (if any) (IFRA certificate; MSDS; Allergen Info etc.)	including Orientean Name, One no., 79, and 1 discion of ingredient in product	
		Any Nano-Material Used?		
		Label Artwork or Final packaging		
		Additional Information :		
		Test Reports (Stability Test; Packaging compatibility; Micro; Heavy metals; Hazardous chemicals substances)		
		Additional information: Toxicity test or other study data on final product (e.g. Animal test)		
		Known undesirable effects (UEs) and serious undesirable effects (SUEs) information		
		Known customer complaints		
		3) Product Information File PIF		
		Supplier MUST provide below information:		
		Description of the cosmetic product		
		Description of the method of manufacturing	e.g. compliance to ISO 22716	
		A Statement on compliance with GMP (Good Manufacturing Practice) Proof of the effect claimed for the cosmetic product	not needed if no claims of effect has been made on the packaging	
		Proof of the effect damage for the cosmetic product Data on any animal testing	If no animal testing conducted, a declaration letter on the cosmetic product together with declarations on ingredients is needed.	
		4) Testing	in the animital resulting conducted, a decidaration return on the destinate product together with decidarations on ingreducing its needed.	1
		Microbial Contamination test (BP/EP XVI B)		1
		Efficacy of Preservatives (BP/EP XVI C)		1
		Labeling Review		1
		Stability Test		1
		Packaging Compatibility		1
		Heavy Metal Analysis: Antimony (Sb); Arsenic (As); Cadmium (Cd); Lead (Pb); Mercury (Hg); Nickel (Ni) soluble		1
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	Conduct test only upon request: DEP & MBP (WA, ME , OR & VT Phthalates) for Data only.	4
		SVHC Screening acc. EC 1907/2006 (REACH)	Conduct test only upon request	4
		Screening of Special Colorants	Conduct test only upon request	4
		Analysis of Preservatives	Conduct test only upon request	+
		Analysis of 26 -perfume allergenic compounds	Conduct test only upon request	-
		Aromatic Amines (Azo Dyes) Polycyclic Aromatic Hydrocarbons (PAH)	Cosmetic with color, Conduct test only upon request	+
		1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006	Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with human skin and/or oral	1
		Sermany - The total 15 PAHs must be under limits defined for associated Product Category according to AfPS GS 2019-01 PAK	cavity. Enforcement date takes effect on 27 December 2015. Conduct test only upon request by PCHI.	1
		2. Germany - The lotar 15 PAPS miss to ended infinite defined to associated Product Category according to Air's GS 2019-01 PAR Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006)	Textile and leather materials only. All accessible textile and leather materials coming into direct and prolonged skin contact.	1
		Text of the Control o	Conduct test only upon request	1
		Titanium Dioxide content for EU	10,000 ppm limit (typically cosmetics, crayons, candles, and coatings) - Conduct test only upon request	
I-700	ART MATERIALS *	ASTM F963 - Physical and Mechanical & Canada Consumer Product Safety Act Toys Regulations	Applicable if component is part of a toy	
		Age Grading		
		LHAMA / LHAMA Document Review (ASTM D 4236)	Document Review for Pass or Fail to FHSA (Review Ingredient list, Packaging, and Instructions/Warnings whenever an item could be toxic, corrosive, flammable, explosive or otherwise hazardous during foreseeable use).	
		Prop. 65 - Total Lead and Cadmium	Applicable for artist paints, with following limits: Lead - 12.5 ppm , Cadmium -2.5 ppm For item other than artist paints, if Pb / Cd is over 12.5 / 2.5 ppm, conduct soluble heavy metal using EN 71-3 limit	
		Lead in Crayons - CPSC		4
		Heavy Metals in Surface Coating	With reference to CPSIA (90 ppm) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		Heavy Metals in Substrate - EPA 3050B/3051	Limit 90 ppm Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		Flammability - 16 CFR 1500.44	if rigid plastic for children's item or requested by PCHI.	
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	see Appendix 1 for WA/ME/VT reporting requirement.	1
		- 21 elements, refer to Appendix 1 for PCHI phthalates	The product of the pr	4
		Toxicological Risk Assessment (TRA) or Document Review for US and Canada	Test Once every 5 years for specific batch / materials to confirm non-toxic. Retest when materials change.	4
		Asbestos fibres (Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006)	To be testing in crayons and chalks, (a) Crocidolite CAS No 12001-28-4; (b) Amosite CAS No 12172-73-5; (c) Anthophyllite CAS No 77536-67-5; (d) Actinolite CAS No 77536-68-4; (e) Tremolite CAS No 77536-68-6; (f) Chrysotile CAS No 12001-29-5/CAS No 132207-32-0	
		, , , , , , , , , , , , , , , , , , , ,		
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	total content less than 100 ppm (0.01%). Standard specification is Talc-free content < 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	4

PCHI Protocol Summary REV 44 Page 6 of 18

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
ASCN-701	ART MATERIALS (EU & NORTH AMERICA) *	ASTM F963 - Physical, Mechanical and Analytical	Applicable if component is part of a toy	30
	AWEIGOA	Age Grading		- 50
		LHAMA / LHAMA Document Review (ASTM D 4236)	Document Review for Pass or Fail to FHSA (Review Ingredient list, Packaging, and Instructions/Warnings whenever an item could be toxic, corrosive, flammable, explosive or otherwise hazardous during foreseeable use).	
		Prop. 65 - Total Lead and Cadmium	Applicable for artist paints, with following limits: Lead - 12.5 ppm, Cadmium -2.5 ppm For item other than artist paints, if Pb / Cd is over 12.5 / 2.5 ppm, conduct soluble heavy metal using EN 71-3 limit	
		Lead in Crayons - CPSC	EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on	1
		EN 71-1:2014+a1:2018 Physical and Mechanical test BS EN 71-1:2014+A1:2018 Physical and Mechanical test	paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038 mm, provided that they have an area of more than 100 mm x 100 mm.	
		EN 71-2-2020 Flammability BS EN 71-2-2020 Flammability		1
		EN 71-3:2019 +A1:2021 Migration of certain elements		1
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors	
		include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	for equal weighting composite testing. Using 40 ppm limit for Cobalt (Co)	
		EN 71-7:2014+A3:2020: Finger paints - Requirements and test methods EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements	Toys intended to be used by children under 3 years of age; mouthpiece components for mouth-actuated toy; Liquids in Toys; Balloon making component.	1
		BS EN71-9: 2005 + A1: 2007 Organic chemical compounds in toys	Conduct test only upon request	
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006)	Textile and leather materials only. All accessible textile and leather materials coming into direct and prolonged skin contact.	1
		Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Conduct test only upon request	
		2. Germany - Internal Type is mixed to indee initials unlike in associated Product Category according to Air 3 GS 2019-01 PAR Phthalates (CPSIA 108 + Prop. 65 + WAMEJORAVT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.	1
		*-21 elements, refer to Appendix 1 for P-cut printalates Writing and marking instruments (BS 7272 Part 1 & 2)	Applicable to all writing and marking instruments which intended to be used by children up to 14 years of age.	1
		British Pharmacopoeia Microbiological Bacterial Count (BP 2012 XVI B)	Applicable to liquids, cosmetics, pastes, putties, gels, markers and powers intended for use by children under 12. Conduct test only upon request	
		British Pharmacopoeia Microbiological Preservative Effectiveness (BP 2012 XVI C)	Applicable to liquids, cosmetics, pastes, putties, gels, markers and powers intended for use by children under 12. Conduct test only upon request	1
		TRA. Toxicological Risk Assessment Asbestos fibres (Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006)	Conduct test only upon request To be testing in crayons and chalks, (a) Crocidolite CAS No 12001-28-4; (b) Amosite CAS No 12172-73-5; (c) Anthophyllite CAS No 77536-67-5; (d) Actinotite CAS No 77536-68-4; (e) Tremolite CAS No 77536-68-6; (f) Chrysotile CAS No 12001-29-5/CAS No 132207-32-0	
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	total content less than 100 ppm (0.01%). Standard specification is Talc-free content < 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	-
		EN 71-1:2014+a1:2018 Physical and Mechanical test	EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on	
SCN-703	ART MATERIALS - EU *	BS EN 71-1:2014+A1:2018 Physical and Mechanical test	paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038 mm, provided that they have an area of more than 100 mm x 100 mm.	30
		EN 71-2:2020 Flammability BS EN 71-2:2020 Flammability		
		EN 71-3:2019 +A1:2021 Migration of certain elements		1
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barium (Ba), Chromium (Cr.III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (A), Boron (B), Chromium VI (Cr.VII), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing.	
		EN 71-7:2014+A3:2020: Finger paints - Requirements and test methods EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements	Toys intended to be used by children under 3 years of age; mouthpiece components for mouth-actuated toy; Liquids in Toys; Balloon making component.	1
		BS EN71-9: 2005 + A1: 2007 Organic chemical compounds in toys	Conduct test only upon request	
		Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC)	DEP & MBP (WA. ME . OR & VT Phthalates) for Data only.	
		- 21 elements, refer to Appendix 1 for PCHI phthalates Writing and marking instruments (BS 7272 Part 1 & 2)	Applicable to all writing and marking instruments which intended to be used by children up to 14 years of age.	1
		British Pharmacopoeia Microbiological Bacterial Count (BP 2012 XVI B)	Applicable to liquids, cosmetics, pastes, puttes, gels, markers and powers intended for use by children under 12. Conduct test only upon request	1
		British Pharmacopoeia Microbiological Preservative Effectiveness (BP 2012 XVI C)	Applicable to liquids, cosmetics, pastes, putties, gels, markers and powers intended for use by children under 12. Conduct test only upon request	1
		TRA. Toxicological Risk Assessment	Conduct test only upon request	-
		Asbestos fibres (Annex XVII Entry 61 of the REACH Regulation (EC) No. 1907/2006)	To be testing in crayons and chalks, (a) Crocidolite CAS No 12001-284; (b) Amosite CAS No 12172-73-5; (c) Anthophyllite CAS No 77536-68-5; (d) Actinolite CAS No 77536-68-4; (e) Tremotilte CAS No 7536-68-6; (f) Chrysotile CAS No 12001-29-5(CAS No 132207-32-0 total content less than 100 ppm (0.01%). Standard specification is Tailc-free content	
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	content less than 100 ppm (0.01%). Standard specification is fall-free content < 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	1
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Polycyclic Aromatic Hydrocarbons (PAH)	Textile and leather materials only. All accessible textile and leather materials coming into direct and prolonged skin contact.	}
		ÉU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Conduct test only upon request by PCHI.	
SCN-800	PACIFIERS *	Combine with Toys Protocol ASCN-100 if item has play value or assists user with learning	Test to minimum age grade of 2 years with minimum pull tension force of 15 lbf.	280
		CFR 1511 Bisphenol A		1
		BISPIREDIO IA Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/NT/SVHC)		1
		- 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.	
		Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1580, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410		1
		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480	(5 pp. Cardial total physics and (NV Decision et al. 400 pp.)	1
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006) Cobalt Content	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm) < 40 ppm, Conduct test only upon request	1
SCN-900	RATTLES *	Combine with Toys Protocol ASCN-100 if item has play value or assists user with learning	Test to minimum age grade of 2 years with minimum pull tension force of 15 lbf.	340
		CFR 1510 Bisphenol A		-
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	see Appendix 1 for WA/ME/VT reporting requirement.	1
		- 21 elements, refer to Appendix 1 for PCHI phthalates Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1580, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410		
		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	1
		Cobalt Content FDA CPG 7117.07 (FDA + Prop. 65)	< 40 ppm, Conduct test only upon request	1-
SCN-1000	FOOD/DRINK CONTACT -	- 6 pcs	Internal surface area test for all but Lip and Rim	140
3CIN-1000	CERAMIC *	- 12 pcs (Shipment over 2000 pcs) - Lip and Rim (If Applicable, i.e., surface coating within 20 mm of lip & rim)		140
		Prop 65 Lead, Cadmium, and other Heavy Metals in Surface Coating (for external decorations)	ASTM E 1613/1645 or NIOSH 9100. If Children's item, needs to meet CPSIA 101 for total lead and use for the total ppm limits the soluble levels put forth in ASTM 963 for all other Heavy Metals. (For non-child items, Lead limit is 90 ppm and include total ppm of orforther heavy metals (Cd, Hg, Sb, As, Ba, Cr, Se, and Ni In lab report 17or information only' unless they exceed Prop 66 limit, for example 300 ppm for Cd.) If the total evel of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & addmium	

PCHI Protocol Summary REV 44 Page 7 of 18

ROTOCOL#	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
	FOOD/DRINKCONTACT	FDA CPG 7117.06 / FDA CPG 7117.07 (FDA + Prop. 65)		
SCN-1001	(CERAMIC) - (EU & NORTH	- 6 pcs - 12 pcs (Shipment over 2000 pcs)	Internal surface area test for all but Lip and Rim	140
	AMERICA) *	- Lip and Rim (If Applicable, i.e., surface coating within 20 mm of lip & rim)		
		Migration of Lead and Cadmium (84/500/EEC)	, o	
		Sensory testing (DIN 10955) Leachable Lead, Cadmium & Cobalt (Lip & Rim - for decorated cups and mugs)	[for Germany Market only - LFGB] Conduct test only upon request [for Germany Market only - LFGB] Conduct test only upon request	
		Leachable Lead, Osaminim & Cobait (Lip 4 Nini - for decorated caps and mags) Leachable Lead, Cadmium & Cobait Leachable Lead, Cadmiu	Ifor Germany Market only = LF GB Conduct test only upon request	
		EN 71-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test	Applicable to external decorations	
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "ofter heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	ı
CN-1003	FOOD/DRINKCONTACT (CERAMIC) - EU*	Migration of Lead and Cadmium (84/500/EEC)		140
	, , , , , , , , , , , , , , , , , , , ,	Sensory testing (DIN 10955)	[for Germany Market only - LFGB] Conduct test only upon request	
		Leachable Lead, Cadmium & Cobalt (Lip & Rim - for decorated cups and mugs)	[for Germany Market only - LFGB] Conduct test only upon request	
		Leachable Lead, Cadmium & Cobalt	[for Germany Market only - LFGB] Conduct test only upon request	
		EN 71-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test	Applicable to external decorations	
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barium (Ba), Chromium (C-III), Cadimium (Cd), Berucuy (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).		
SCN-1010	FOOD/DRINK CONTACT - PAPER/PLASTIC *	Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1580, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410	Add ASCN-3000 for items with "eco" performance claims	190/1
		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480		
		Prop 65 Lead, Cadmium, and other Heavy Metals in Surface Coating (for external decorations)	ASTME 1613/1645 or NIOSH 9100. If Children's item, needs to meet CPSIA 101 for total lead and use for the total ppm limits the soluble levels put forth in ASTM 963 for all other Heavy Metals. (For non-child items, Lead limit is 90 ppm and include total ppm of other year metals Cd. Hy, Sb. As, Ba, Cr. Se, and Ni in lab report 1for information only unless they exceed Prop 65 limit, for example 300 ppm for Cd). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium.	ı
		Prop. 65 - Lead, Cadmium and Other Heavy Metals in Substrate - EPA 3050 B	Only upon approval by PCHI OR when there is no surface coating. If Children's item, needs to meet CPSIA 101 for lead. Non-Child item uses CPSIA 101 level for California Prog 65. Include total pron of other heavy metals Cd. Hg., Sb., As, Ba, Cr, Sc., and N in lab reprint or information only). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests.	ı
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates BPA	DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. Plastic food contact material. Test for total content using 0.1 ppm limit.	
		Coated Materials - PFAS Content Screening for Total Fluorine Content - (US Toxics in Packaging clearinghouse TPCH) Total Perfluorooctane Sulfonates (PFOS) Content & Perfluorooctanoic Acid (PFOA) Content	Test coated food contact plant-based material for Total Fluorine Content with detection limit of > 20 ppm. If fail, proceed with Perfluorocctane Sulfonates (PFOS) Content & Perfluorocctanoic Acid (PFOA) - Detection limit = 1µg/m2 (Test Method : CEN/TS 15968) - Conduct test only upon request by PCHI.	1
CN-1011	FOOD/DRINK CONTACT - PAPE - (EU & N. AMERICA)	R Refer to ASCN-1010 and ASCN-1013	MPPO as food simulant. Conduct test only upon request	190/
	FOOD/DRINK CONTACT -	Use ASCN-1012 if product uses plastic/polymer coating Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1680, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410	Add ASCN-3000 for items with "eco" performance claims	
CN-1012	PLASTIC - (EU & NORTH		AUGUASCIV-SCOOL OF REITS WILL ECO. PEROFITABLE CARITS	
CN-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys	
CN-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14,2018(EU 10/2011)		
CN-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14,2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14,2018 with new limit on Al and Zn EN 71-32019A+3/2021 19 Took elements test		
CN-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14,2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14,2018 with new limit on Al and Zn EN 71-32019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	
:N-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co. Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on Al and Zn EN 71-3-2019+A1:2021 19 Toxic elements test BS EN 71-3-2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, alb shall consult PCHI for testing to proceeding with	
CN-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co. Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on Al and Zn EN 71-3-2019+A1:2021 19 Toxic elements test BS EN 71-3-2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (NI), Additional Heavy Metals to include Aluminum (AI), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	
N-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on AI and Zn EN 71-3.2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (AI), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WAME/ORY/T/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "ofter heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium DEP & MBP (WA, ME, OR & VT Phthalates) for Data only.	
N-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co. Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on Al and Zn EN 17-3.2019+A1.2021 19 Toxic elements test BS EN 71-3.2019 had 17 loxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK Specific Migration of Phthalate (EU 10/2011)	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consume Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. Applicable to Polyvinyl Chloride (PVC) or Soft Plastic (e.g. PU, EVA etc). Conduct test only upon request	
N-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, LI, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on AI and Zn EN 71-3.2019 19 Toxic elements test BS EN 71-3.2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Crill), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (AI), Born (B), Chromium (Crill), Cadmium (Cd), Mercury (Hg), Selenium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK Specific Migration of Primary Aromatic Annie (PAA) (EU 10/2011) & EU 284/2011)	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. Applicable to Polyvinyl Chloride (PVC) or Soft Plastic (e.g., PU, EVA etc). Conduct test only upon request Applicable to Nylon; Polyvinyl Chloride (PVC). Conduct test only upon request	
N-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.1630, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BBA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co. Cu. Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on Al and Zn EN 17-3.2019+A1:2021 19 Toxic elements test BS EN 71-3.2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barhum (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK Specific Migration of Phthalate (EU 10/2011), Specific Migration of Phthalate (IOU 10/2011) Residual in Will holder monoment (10/2011)	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumet Product Safety Act Toys Regulations). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. Applicable to Polyvinyl Chloride (PVC) or Soft Plastic (e.g. PU, EVA etc). Conduct test only upon request Applicable to Nylon; Polyvinyl Chloride (PVC). Conduct test only upon request Applicable to Polyvinyl Chloride (PVC). Conduct test only upon request	
:N-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, LI, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on AI and Zn EN 71-3.2019 19 Toxic elements test BS EN 71-3.2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Crill), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (AI), Born (B), Chromium (Crill), Cadmium (Cd), Mercury (Hg), Selenium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK Specific Migration of Primary Aromatic Annie (PAA) (EU 10/2011) & EU 284/2011)	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. Applicable to Polyvinyl Chloride (PVC) or Soft Plastic (e.g., PU, EVA etc). Conduct test only upon request Applicable to Nylon; Polyvinyl Chloride (PVC). Conduct test only upon request	
CN-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on AI and Zn EN 71-3.2019 19 Toxic elements test BS EN 71-3.2019 19 Toxic elements test SE EN 71-3.2019 19 Toxic elements test United Province of Sep14.2018 with new limit on AI and Zn Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (AI), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WAME/CR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK Specific Migration of Prinaly Aromatic Amine (PAA) (EU 10/2011) Residual viryl chloride monomer (10/2011) Residual viryl chloride monomer (10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011) Specific Migration of Prinary Aromatic Amine (PAA) (EU 10/2011)	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) if the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NICSH 9100 limits are 1 microgram, each for lead & cadmium DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. Applicable to Polyvinyl Chloride (PVC). Conduct test only upon request Applicable to Polyvinyl Chloride (PVC). Conduct test only upon request Applicable to Polyvinyl Chloride (PVC). Conduct test only upon request Applicable to Polyvomyl Chloride (PVC). Conduct test only upon request Applicable to Polyvomyl Chloride (PVC). Conduct test only upon request Applicable to Polyvomyl Chloride (PVC). Conduct test only upon request Applicable to Polyvomylethylene (POM). Conduct test only upon request	
CN-1012		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.1630, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 BPA Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co. Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on Al and Zn EN 17-3:2019+A1:2021 19 Toxic elements test BS EN 71-3:2019+A1:2021 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barlum (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK Specific Migration of Phrihatels (EU 10/2011) Specific Migration of Phrihatels (EU 10/2011) Organostannic compounds (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006, TBT/ITPT/DBT/DOT Specific Migration of Primary Aromatic Annine (PAA) (EU 10/2011 & EU 284/2011) Organostannic compounds (Annex XVII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/ITPT/DBT/DOT Specific Migration of Primately Advanced and the second	Plastic food contact material. Test for total content using 0.05 ppm soluble for Food Contact general and 0.04 ppm soluble for toys If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumet Product Safety Act Toys Regulations). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. Applicable to Polyvinyl Chloride (PVC) or Soft Plastic (e.g. PU, EVA etc). Conduct test only upon request Applicable to Nylon; Polyvinyl Chloride (PVC). Conduct test only upon request Conduct test only upon request by PCHI. Applicable to Polyvorym (POH).	

PCHI Protocol Summary REV 44 Page 8 of 18

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
ASCN-1013	FOOD/DRINK CONTACT - PAPER	Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14,2018(EU 10/2011)	MPPO as food simulant. Conduct test only upon request	190
		acc. Resolution AP (2002) Paper & Paper broad [Mandatory for Germany market - LFGB]	1. Colorfastness (For colored paper only), 2. Extractable Formaldehyde, 3. Extractable Lead, Cadmium & Mercury (Not require for dry food), 4. Pentachiorophenol (PCP) content, 5. Extractable Chromium II and Chromium VI, 6. Sensory testing (DIN 10955), 7. Fastness of Fluorescent, 8. Antimicrobial constituents, 9. Total Bacteria Count, 10. Pathogens (Escherichia coli & Salmonella), 11. Specific Migration of Phthalate - DEHP, DBP, DIBP, BBP, DINP and DIDP, 12. Migration of mineral oil (MOAH, MOSH), 13. Specific Migration of Primary Aromatic Amines acc. to recommendation 021/2014 BfR, Test Method EN 645 - 24h/40°C 14. AZO Dye Analysis, 15. Polycyclic Aromatic Hydrocarbons (18 PAH acc. AfPS GS 2014:01), 16. Dyes and colorants, 17. 4.4-bis (dimethylamino)- benzophenone (Michler's ketone), 18. 4.4-bis (dimethylamino)- benzophenone (Michler's ketone), 19. Benzophenone, SUM benzophenone+hydroxy-benzophenone+4-methylbenzophenone, 20. Diisoproynapthalenes (DIPN), 21. Bisphenol A Conduct test only upon request	
		Commercial Request for Germany customer(s)	1. 1,3 Dichloro-2-propanol, 2. 3-monochloro-1,2-propanediol, 3. Glyoxal, 4. Chlorophenol, 5. inhibitor test DIN EN 1104 / Hemmhof test (Determination of the transfer of antimicrobic substances), 6. Isothizacilinone 7. Nonylphenol / Octylphenol 8. Organotin compounds 9. Formaldehyde Conduct test only upon request	190
ASCN-1014	FOOD/DRINK CONTACT - PLASTIC - EU *	Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14,2018(EU 10/2011)		190
	. 2.0.10	Specific Migration of Heavy Metals - Ba, Co. Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14,2018 with new limit on Al and Zn EN 71-3-2019-N41-2021 19 Toxic elements test BS EN 71-3-2019 19 Toxic elements test BS EN 71-3-2019 19 10 toxic elements test Toxic ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barrium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (NI), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).		
		Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	DEP & MBP (WA, ME , OR & VT Phthalates) for Data only.	i '
		Pobycyclic Aromatic Hydrocarbons (PAH) 1, EU - Annex XVII Ently 43 of the REACH Regulation (EC) No. 1907/2006 2, Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK Specific Migration of Bisphenol A Specific Migration of Bisphenol A Specific Migration of Pirhalate (EU 10/2011) Specific Migration of Primary Aromatic Amine (PAA) (EU 10/2011 & EU 284/2011) Residual virily chioride monomer (10/2011) Organostamic compounds (Annex XVIII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/TPT/DBT/DDT Specific Migration of Formate/Pade (EU 10/2011) Specific Migration of Formate/Pade (EU 10/2011) Specific Migration of Aromate/Pade (EU 10/2011) Votatile Organic Compounds VOC Colorfastness EU 10/2011: SPA (Migration of BPA shall not exceed 0.6mg/kg)	Tor Germany Market Only - LFGB Conduct test only upon request	
ASCN-1015	FOOD/DRINK CONTACT - MELAMINE *	Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1580, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410	Add ASCN-3000 for items with "eco" performance claims	160
		Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 Prop 65 Lead, Cadmium, and other Heavy Metals in Surface Coating (for external decorations)	ASTM E 1613/1645 or NIOSH 9100. If Children's item, needs to meet CPSIA 101 for total lead and use for the total ppm limits the soluble levels put forth in ASTM 963 for all other Heavy Metals. (For non-child items, Lead limit is 90 ppm and include total ppm of other heavy metals Cd, Hg, Sb, As, Ba, Cr, Se and Ni in lab report "for information only" unless they exceed Prop 65 limit, for example 300 ppm for Cd). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	
		Prop. 65 - Lead, Cadmium and Other Heavy Metals in Substrate - EPA 3050 B	Only upon approval by PCHI OR when there is no surface coating, if Children's item, needs to meet CPSIA 101 for lead. Non-Child item uses CPSIA 101 level for California Prop 65. Include total pron of other heavy metals Cd. Hg. Sb. As. Ba, Cr. Se, and Ni in lab revior information only). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests.	
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	DEP & MBP (WA, ME & OR Phthalates) for Data only.	1
ACCN 1010	FOOD/DRINKCONTACT -	BPA Outself Misselfor (ELLA 01004A) EL1004C/444C will be effective as Constant 0040/ELLA 01004A)	Plastic food contact material. Test for total content using 0.1 ppm limit.	100
ASCN-1016	MELAMINE - EU *	Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14,2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14,2018 with new limit on Al and Zn Specific Migration of Formaldehyde from Melamine plastic (EU 10/2011) EU 284/2011) Specific Migration of Melamine (EU 10/2011) Total Cadmium (Annex XVII Item 23 of the REACH Regulation (EC) 1907/2006) Phthalates (CPSIA 108 + Prop. 65 + WAME/CRVT/SVHC) -21 elements, refer to Appendix 1 for PCHI phthalates Sensory testing (DIN 10955) Colorbastness Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK EN 71-3:2019+A1:2021 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include:	All accessible and inaccessible paints on a painted article DEP & MBP (WA, ME & OR Phthalates) for Data only. Ifor Germany Market only - LFGBI Conduct test only upon request Ifor Germany Market only - LFGBI Conduct test only upon request (for Germany Market only - LFGB) Conduct test only upon request Applicable to external decorations	160
		Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). EU 10/2011: BPA (Migration of BPA shall not exceed 0.6mg/kg)	Plastic food contact material. Test for total content using 0.1 ppm limit.	

PCHI Protocol Summary REV 44 Page 9 of 18

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
ASCN-1017	FOOD/DRINKCONTACT - MELAMINE	Food Contact - FDA 175.300, 176.170, 177.1460, 177.1520, 177.1580, 177.1640, 177.1810, 177.2420, 177.1975 & 178.3740, 177.1630, 177.2410 Food Contact - FDA 177.1010, 177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480	Add ASCN-3000 for items with "eco" performance claims	160
	WILLPAVIINE	BPA	Plastic food contact material. Test for total content using 0.1 ppm limit.	
		Overall Migration (EU 10/2011) EU2016/1416 will be effective on Sep14.2018(EU 10/2011) Specific Migration of Heavy Metals - Ba, Co, Cu, Fe, Li, Mn, Zn (EU 10/2011), EU2016/1416 will be effective on Sep14.2018 with new limit on Al and Zn		
		Specific Migration of Formaldehyde from Melamine plastic (EU 10/2011 & EU 284/2011) Specific Migration of Melamine (EU 10/2011)		
		Total Cadmium (Annex XVII Item 23 of the REACH Regulation (EC) 1907/2006)	All accessible and inaccessible paints on a painted article	
		Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	DEP & MBP (WA, ME , OR & VT Phthalates) for Data only.	160
		Sensory testing (DIN 10955) Colorfastness	[for Germany Market only - LFGB] Conduct test only upon request [for Germany Market only - LFGB] Conduct test only upon request	
		Polycyclic Aromatic Hydrocarbons (PAH)		
		Definition of the REACH Regulation (EC) No. 1907/2006 Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK The VI-3201 19 Toxic elements test	[for Germany Market only - LFGB] Conduct test only upon request	
		BS EN 71-3:2019 19 Toxic elements test	Applicable to external decorations	1
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 10 Trace coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	
ASCN-1020	FOOD/DRINK CONTACT - METAL	Prop 65 Lead, Cadmium, and other Heavy Metals in Surface Coating (for external decorations)	ASTME 1613/1645 or NIOSH 9100. If Children's item, needs to meet CPSIA 101 for total lead and use for the total ppm limits the soluble levels put forth in ASTM 963 for all other Heavy Metals, (For non-child items, Lead limit is 90 ppm and include total ppm of order heavy metals 'Cat, 918, 818, Cr, Se, and Ni hi lab report 'for information only' unless they exceed Prop 65 limit, for example 300 ppm for Cd), if the total level of 'Other heavy metals' exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & eadmium.	170
		Prop. 65 - Lead, Cadmium and Other Heavy Metals in Substrate - EPA 3050 B	Only upon approval by PCHI OR when there is no surface coating. If Children's item, needs to meet CPSIA 101 for lead. Non-Child item uses CPSIA 101 level for California Prop 65. Include total ppm of other heavy metals Cd, Hg, Sb, As, Bo, Cr, Se, and Ni in lab report Tor information only). If the total level of other heavy metals' exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests.	
		FDA - GRAS Assessment ("Generally recognized as Safe") FDA - GRAS Assessment ("Generally recognized as Safe")	Document Review Document Review	170
ASCN-1021	FOOD/DRINK CONTACT - METAL (EU & NORTH AMERICA) *	Specific Migration of Heavy Metal	Different heavy metal content for different metal type, acc. to DGCCRF for France, LFGB for Germany, Italian Ministerial Decree for Italy, UK SI 1523.	170
		Sensory testing (DIN 10955)	[for Germany Market only - LFGB] Conduct test only upon request	1
		Overall Migration EN 71-3:2019+A1:2021 19 Toxic elements test	[for Italy Market only - Italian Ministerial Decree] Only certain type of stainless steel could be used. Conduct test only upon request	1
		BS EN 71-3:2019 19 Toxic elements test	Applicable to external decorations	
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 hashtical and CPSIA 101 surface coating, Allow up to three colors for equal weighting composite testing. Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) If the total level of "other heavy metals" exceeds the soluble level in SSTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	
ASCN-1023	FOOD/DRINK CONTACT - METAL	Specific Migration of Heavy Metal	Different heavy metal content for different metal type. acc. to DGCCRF for France, LFGB for Germany; Italian Ministerial Decree for Italy; UK SI 1523.	170
	EU	Sensory testing (DIN 10955)	[for Germany Market only - LFGB] Conduct test only upon request	
		Overall Migration EN 71-3:2019+A1:2021 19 Toxic elements test	[for Italy Market only - Italian Ministerial Decree] Only certain type of stainless steel could be used. Conduct test only upon request	1
		BS EN 71-3:2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to	Applicable to external decorations	
	FOOD/DRINK CONTACT - WOOD	include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).		
ASCN-1030	*	FDA FOOD Code 2009 4-101.17 (A) and (B)	Hardness level for Food Contact Wood	200
		FDA 21 CFR 178.3800 FDA Food Code 2009 4-101.17 (D)(2) Coated Materials - PFAS Content Screening for Total Fluorine Content - (US Toxics in Packaging clearinghouse TPCH)	All materials, including wood preservative, are GRAS Test coated food contact plant-based material for Total Fluorine Content with detection limit of > 20 ppm. If fail, proceed with Perfluorocctane Sulfonates—	
		Total Perfluorocctane Sulfonates (PFOS) Content & Perfluorocctanoic Acid (PFOA) Content Prop 65 Lead, Cadmium, and other Heavy Metals in Surface Coating (for external decorations)	IPFOSI Content & Perfluorocctanoic Acid (PFOA) - Detection limit = 1µg/m2 (Test Method: CENTS 15968) ASTM E 1613/1645 or NIOSH 9100. If Children's item, needs to meet CPSIA 101 for total lead and use for the total ppm limits the soluble levels put forth in ASTM 963 for all other Heavy Metals. (For non-child items, Lead limit is 90 ppm and include total ppm of other heavy metals Cd, Hg, Sb, As, Ba, Cr, Se, and Ni in lab report "for information only" unless they exceed Prop 65 limit, for example 300 ppm for Cd). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium.	
		Composite Wood CARB Certification and Verification + EPA Emissions		
ASCN-1031	FOOD/DRINK CONTACT - WOOD (EU & NORTH AMERICA) *	FDA Food Code 2009 4-101.17 (A) and (B)	Hardness level for Food Contact Wood	200
		FDA 21 CFR 178.3800 [FDA Food Code 2009 4-101.17 (D)(2)] Composite Wood CARB Certification and Verification + EPA Emissions	All materials, including wood preservative, are GRAS	
		Composite Wood AARS Cermication and Verification + EPA Emissions Pentachiorophenol (PCP) content		1
		Specific Migration of Formaldehyde Overall Migration	[for Germany Market only - LFGB] Conduct test only upon request	1
		Extractable Chromium III and Chromium VI	for Germany Market only - LFGB] Conduct test only upon request	1
		Extractable Lead, Cadmium & Mercury Sensory testing (DIN 10955)	[for Germany Market only - LFGB] Conduct test only upon request [for Germany Market only - LFGB] Conduct test only upon request	
		EN 71-3:2019+A1:2021 19 Toxic elements test	Applicable to external decorations	
		BS EN 71-3:2019 19 Toxic elements test Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include:	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors	
		Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni), Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	for equal weighting composite testing, Mercury surface coating limit for Canada is 10 ppm total (Canada Consumer Product Safety Act Toys Regulations.) if the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium	
ASCN-1033	FOOD/DRINK CONTACT - WOOD EU *	remachioropheno (PGP) content		200
		Specific Migration of Formaldehyde	Ifor Cermany Market only - LECRI Conduct test only upon request	
		Overall Migration Extractable Chromium III and Chromium VI	[for Germany Market only - LFGB] Conduct test only upon request [for Germany Market only - LFGB] Conduct test only upon request	1
		Extractable Lead, Cadmium & Mercury	[for Germany Market only - LFGB] Conduct test only upon request	-
		Sensory testing (DIN 10955) EN 71-3:2019 At 12021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test	for Germany Market only - LFGB Conduct test only upon request Applicable to external decorations	
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).		

PCHI Protocol Summary REV 44

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
ASCN-1040	FOOD/DRINK CONTACT - GLASS	Prop 65 Lead, Cadmium, and other Heavy Metals in Surface Coating (for external decorations)	ASTME 1613/1645 or NIOSH 9100. If Children's item, needs to meet CPSIA 101 for total lead and use for the total ppm limits the soluble levels put forth in ASTM 963 for all other Heavy Metals. (For non-child items, Lead limit is 90 ppm and include total ppm of other heavy metals Cd, Hg, Sb, As, BA, Cr, Se, and Ni in lab report "for information only" ruless they exceed Prop 65 limit, for example 300 ppm for Cd). If the total level of "other heavy metals" exceeds the soluble level in ASTM 963, lab shall consult PCHI for testing instructions prior to proceeding with additional tests. NIOSH 9100 limits are 1 microgram, each for lead & cadmium.	150
ASCN-1041	FOOD/DRINK CONTACT - GLASS (EU & NORTH AMERICA) *	Refer to ASCN-1040 and ASCN-1043		150
ASCN-1043	FOOD/DRINKCONTACT - GLASS	- Migration of Lead and Cadmium (84/500/EEC)		150
		Sensory testing (DIN 10955)	[for Germany Market only - LFGB] Conduct test only upon request	
		Leachable Lead, Cadmium & Cobalt (Lip & Rim - for decorated cups and mugs) Leachable Lead, Cadmium & Cobalt	[for Germany Market only - LFGB] Conduct test only upon request [for Germany Market only - LFGB] Conduct test only upon request	
		Global Migration (Water)	ffor Italy Market only - Italian Ministerial Decreel Applicable to Borosilicate & Soda-lime Glass (High temperature usage); Soda-lime Glass (< 80 deg. C	
		• • •	Usage); Lead Glass (Brief & Repetitive Usage) Conduct test only upon request	
		Specific Migration of Lead EN 71-3:2019+A1:2021 19 Toxic elements test	[for Italy Market only - Italian Ministerial Decree] Applicable to Lead Glass (Brief & Repetitive Usage) Conduct test only upon request	
		BS EN 71-3:2019 19 Toxic elements test	Applicable to external decorations	
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VII), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).		
ASCN-1100	ELECTRICAL - Plug-In *	NRTL listing, such as UL/ETL Current Listing verification	Perform electrical listing test OR verification for USA based on applicable electrical safety standard such as UL 588 & 817 for extension cords & lighting, UL-499 for Foggers, etc.	100
		CUL/CETL Current Listing verification Prop 65 Label Confirmation (on proceed and allowed)	Conduct electrical listing verification and testing for CANADA if being sold in Canada	
		Prop 65 Label Confirmation (as needed and allowed)	If Prop 65 label, please provide photo to lab or to Product safety team CPSIA 101 if item is not primarily intended for adult usage. Use NIOSH 9100 for non-child item without surface coating. Use ASTM 16/131645 for adult	
		- Heavy Metals in Surface Coating & Substrate	item with surface coating. Prop 65 NIOSH 9100 lead and cadmium limit is 1 microgram.	
		FCC Part 15 registration or exemption if under 9.0 KHz	Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Verify FCC active registration or MHz exemption	
		Phthalates (Prop 65) - 6 elements (BBP, DEHP, DBP, DIDP, DINP and DnHP)	Pass/fail criteria at 0.1% {test only if approved by PCHI}	
		Meets FDA regulation for radiation emission (applicable for laser devices like remote controls, pointers, etc.)	Document and packaging review only. The requirements cover portable vehicle battery adapters rated 24 V dc or less that are intended to be supplied from a vehicle cigarette lighter receptacle	
		UL 2089 Current Listing verification	The requirements cover portable vertice variety adapters rated 24 vid. or less that are interned to be supplied from a verticle digital receptable or power outlet	
ASCN-1101	ELECTRICAL - Plug-In (EU & NORTH AMERICA) *	Refer to ASCN-1100 + ASCN-1103		100
ASCN-1103	ELECTRICAL - Plug-In (EU)	RoHS Total Electrical and Electronic Equipment Directive 2011/65/EU incl. amendment Directive (EU) 2015/863 on the restriction of the use of certain hazardous substances in electrical and electronic equipmen by weight of homogeneous material in electrical equipment and electronic products (XRF Screening Test by Spectroscopy)		100
		Include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn). Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates EMC Directive 2004/108/EC on electromagnetic compatibility	DEP & MBP (WA, ME, OR & VT Phthalates) for Data only. EN 55014-1 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus - Part 1: Emission EN 55014-2 Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus - Part 1: Immunity	
		EMF electromagnetic fields Low Voltage Directive (LVD) 2006/95/EC	EN62233: Measurement methods for electromagnetic fields of household appliances and similar apparatus with regard to human exposure EN 60335	
		Low Votage Ulteruve (LVD) zooblastico EriP Directive (Energy related products) 2009/125/EC	Et 00333	
		Electrical Safety AC Power Plugs & Sockets	EU BS Standard for domestic AC power plugs and sockets BS 1363	
		Electrical Safety Transformers REACH SVHC & Candidate List Screening	EN 61558-2-7	
		Labeling Review EU	EU manufacturer/importer identification, WEEE symbol (EN 50419), voltage, CE mark (RoHS)	
ASCN-1210	BALLOONS (Latex)	Conduct with Toys Protocol ASCN-100 if toys Labeling - Warning for Children < 8 yrs		40
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	DEP & MBP (WA, ME , OR & VT Phthalates) for Data only.	
		- 21 elements, refer to Appendix 1 for PCHI phthalates	Applicable if for kids < 14	
		- Heavy Metals in Surface Coating	Lab conducts testing for 9 heavy metals, namely Pb, Hq, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		- Heavy Metals in Substrate (3050B)	Applicable if for kids < 14 Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances		
ASCN-1213	BALLOONS (Latex) - EU	EN 71-1:2014+a1:2018 Physical and Mechanical test	The packaging of latex balloons shall carry the following warning: "WARNING! Children under 8 years can choke or suffocate on uninflated or broken balloons. Adult supervision required. Keep uninflated balloons from children. Discard broken balloons at once. Keep away from eyes. Use a pump to	40
AGCIN-1213	BALLOONS (Latex) - EU	BS EN 71-1:2014+A1:2018 Physical and Mechanical test	udations. Audit super vision required. Need unlimited unaincoins from institute to balloon. Made of natural rubber latex, which may cause allergies." Conduct testing for data / information only	40
		EN 71-2-2020 Flammability BS FN 71-2-2020 Flammability	Conduct testing for data / information only	
		EN 71-3:2019+A1:2021 19 Toxic elements test	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total"	
		BS EN 71-3:2019 19 Toxic elements test	levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Conduct testing for data / information only	
		EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements	for Balloons used by children under 3 years of age. Test acc. 2005 + A1:2007 on monomers migration; solvent migration; and plasticizer migration	
		BS EN71-9: 2005 + A1: 2007 Organic chemical compounds in toys EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances	requirement. Conduct test only upon request for information only	
		Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	DEP & MBP (WA. ME . OR & VT Phthalates) for Data only.	
		- 21 elements, refer to Appendix 1 for PCHI phthalates Polycyclic Aromatic Hydrocarbons (PAH)	DET & MIDE (ME, ON & VI FILLIABRES) IOI Data Unity.	
		1. ÉÚ - Annex XVII Eritry 43 of the REACH Regulation (EC) No. 1907/2006		
		2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AfPS GS 2019-01 PAK	MADA A LIVER DE LA COMPANIA DEL COMPANIA DEL COMPANIA DE LA COMPAN	
		Soluble Latex Proteins SVHC Screening acc. EC 1907/2006 (REACH)	ALARA - As low as reasonable achievable, 200 ppm for reference Conduct test only upon request	
ASCN-1220	BALLOONS (Foil/Mylar)	Combine with Toys Protocol ASCN-100 if toys		50
		Conduct the following tests If decoration	ASTM E 1613/1645 (only upon approval from PCHI)	
		- Heavy Metals in Surface Coating	Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		- Heavy Metals in Substrate (3050B)	(only upon approval from PCHI) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		Phthalates (Prop 65) - 6 elements (BBP, DEHP, DBP, DIDP, DINP and DnHP)	Lab coroucts testing for a featy finetals, fiamely Po, rig, As, Cd, Se, Sb, Cf, Ba, and Ni. (Total ppin) Pass/fail criteria at 0.1% (test only if approved by PCHI)	

PCHI Protocol Summary REV 44 Page 11 of 18

PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)	BPCS CODES
ASCN-1223	BALLOONS (Foil/Mylar) - EU	EN 71-1:2014+a1:2018 Physical and Mechanical test BS EN 71-1:2014+A1:2018 Physical and Mechanical test	EN 71-1:2014-41:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0.038 mm, provided that they have an area of more than 100 mm x 100 mm. Conduct testing for data 1 information on 1.000 mm. Conduct testing for data 1 information on 1.000 mm. Conduct testing for data 1 information on 1.000 mm. Conduct testing for data 1.000 mm x 1000 mm. Conduct testing for data 1.000 mm x 1000 mm. Conduct testing for data 1.000 mm x 1000 mm. Conduct testing for data 1.000 mm x 1000 mm. Conduct testing for data 1.000 mm x 1000 mm. Conduct testing for data 1.000 mm x 1000 mm.	50
		EN 71-2:2020 Flammability BS EN 71-2:2020 Flammability	Conduct testing for data / information only	
		EN 71-3:2019 +A1:2021 Migration of certain elements Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Artimony (Sb), Barrium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Conduct testing for data / Information only	
		Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC) - 21 elements, refer to Appendix 1 for PCHI phthalates	DEP & MBP (WA, ME , OR & VT Phthalates) for Data only.	
		SCCP (Regulation (EU) 2015/2030 amending Regulation (EC) No 850/2004 on persistent organic pollutants (POP Regulation) Polyopic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Alkanes C10-C13, chloro (short-chain chlorinated paraffins) (SCCPs). Conduct test only upon request by PCHI.	
		SVHC Screening acc. EC 1907/2006 (REACH)	Conduct test only upon request	
ASCN-1300	INDOOR CANDLES *	According to ASTM F-2058 Candle burner and potpourri burner	Labeling Burning Characteristic - ASTM F2601 Section 4.3 / ASTM F2417	70
		Burnina Test Total Heavy Metals (EPA 3050B): Wax Total Heavy Metals (EPA 3050B/3051); Wick	Test candle wax on candles for which any part of the candle makes contact with food or if the candle is considered a Children's Product. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
ASCN-1301	INDOOR CANDLES (EU & NORTH	Refer to ASCN-1300 + ASCN-1303	Test wick for total lead only if metal. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	70
ASCN-1301 ASCN-1303	AMERICA) * INDOOR CANDLES - EU *	Keler to ASCN-1300 + ASCN-1303 EN 15493:2019, EN 15426:2018 & EN 15494:2019		70
		D025025/08 and ANNEX	draft document in process	
ASCN-1400	CANDLE ACCESSORIES *	ASTM F2601 Section 4.1 - Flammability and Labeling (candle ring) ASTM F2601 - Safety Requirements for Stability		60
		ASTM F2179 - Thermal Shock ASTM F2179 - Annealing Test		4
		Candle Holder Temperature	Place thermocouples where consumer would foreseeably pick up holder. Record temperature and indicate PASS if under 140 F and "SEE RESULT" if over 140 F.	1
		Prop 65 Heavy Metals & Phthalates	For Lead, apply applicable Prop 65 test (NIOSH 9100 without surface coating or ASTM E1613/1645 for surface coating). For phthalates, test to 6P (BBP, DEHP, DBP, DIDP, DINP and DhHP), only upon approval by PCHI. NIOSH 9100 limits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, GA, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
SCN-1401	CANDLE ACCESSORIES (EU &	refer to ASCN -1400 + ASCN-1403		60
SCN-1403	NORTH AMERICA) * CANDLE ACCESSORIES - EU *	D025025/08 and ANNEX	draft document in process	60
SCN-1450	OUTDOOR CANDLES *	Use Test (burning & labeling)	Shall function as intended. Set wick 1/2 inch above the flame guard and burn continuously for 6 hours or one cycle of filled container (if more applicable) under normal use conditions. Confirm weight and burn duration claims on packaging. Report abnormalities. Reference ASTM F2417	65
SCN-1450		Surface Temperature (filled candle only, exclude tealight. Reference UL 153)	No unusual temperature development when burned for 6 hours: 1.Handling Surface: Metal - 122°F maximum temperature 2. Non-Metal - 140°F maximum temperature 2. Other Accessible Surface: 194°F	
		Spillage/Flameout (for Tiki Torch only)	Shall not have any liquid leakage when turned 90, 135 & 180 deg and maintained the position for 10 seconds. Choose the most onerous position of the filler cap if different positions are possible.	1
		Cap Removal Strength (for Tiki Torch only)	Shall not separate minimum holding force @ 25 lb. Cap shall be child-resistant and canister labeled in accordance with CANADA CCCR 2001	1
		Wick Durability (for Tiki Torch only)	Evaluate after the "Effects of Extreme Temperature" test - Shall be free from breakage or melting. Shall function as intended.	1
		Prop 65 Heavy Metals & Phthalates	For Lead, apply applicable Prop 65 test (NIOSH 9100 without surface coating or ASTM E1613/1645 for surface coating). For phthalates, test to 6P (BBP, DEHP, DBP, DINP, DINP and DnHP), only upon approval by PCHI Lab conducts testing for 9 heavy metals, namely Pb, Hq. As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
		Flame Extinguishing Cap (for Tiki Torch only)	Shall function as intended in a normal use conditions.	1
		Leakage Resistance (for Tiki Torch only) Secondary Ignition, End of useful Life, and Stability.	If intended to hold liquid, there should be no leakage when filled with water up to 8 hours for ceramic. All other material should be tested at 1 hour. Reference ASTM F2417	+
		Performance test: canister shall not be removed by a tensile force at or below that used by ASTM 963 for 96 month old child	Conduct pull force 50 times per sample If there's coating and applicable court case, conduct both lead in surface coating + Prop 65 testing	1
ASCN-1500	ADULT NOVELTY	Prop. 65 (Illinois to 600 ppm limit for Total Lead) - Lead in Surface Coating and Substrate, plus Phthalates. If wearing apparel, add ASCN-1700. Phthalates Prop 65 to test 6 sements (BBP, DelPh, DBP, DIDP and DhPl, each at limit of 0.1%). Lead in PVC wearing apparel, such as gloves, coats, hats, scarves, socks, belts, ties, etc. with extensive skin contact needs to be under 30 ppm. PCHI Guideline levels, e.g., 90 ppm, apply in other cases.	If there's coating and no applicable court case, conduct only lead in surface coating If there's no coating but applicable court case, conduct only Prop 65 testing If there's no coating and no applicable court case, then conduct GHOST WIPE with PASS / FAIL at 1 microgram each for lead and cadmium. Lab conducts testing for 9 heavy metals, namely Pb. Ho. As. Cd. Se. Sh. Cr. Ba. and Ni. (Total norm)	10
		FDA UV Rating Test Impact Test Procedure 21CFR 801.410	As directed by PCHI for Sunglasses to meet package claims. For Sunglasses and eyeqlasses in accordance with FDA quidelines and for other novelty glasses as directed by PCHI	-
		Formaldehyde (Prop 65)	75 ppm limit for adult novelty products with fabric or textile components. Use ISO 14184-1 or equivalent method.	1
		Eyewear Standard EN ISO 12312-1 / EN ISO 12311 (Item sold in EU)	Applicable to evewear Items. Conduct test only upon request Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020	1
		Canada SIL requirement for stuffed articles	(Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need Canada SIL	
		Flammability - Plastic Film: 16 CFR 1611 (for information only) - Fabric 16 CFR 1610 (for information only) - Paper: test only if flame retardant claim to NFPA 701	As requested or required by PCHI	
		- CAN/CGSR 4 2 No. 27.5 (For feather item) ASCN-170	If product contains fastbare add ACCN 170 fastbar misrakial test	-
		EN 71-12:2016: N-Nitrosamines and N-nitrosatable substances	If product contains feathers, add ASCN-170 feather microbial test. Conduct test only upon request	
00114504	ADULT NOVELTY - EU	IEC 60335-1:2010+A1:2013+A2:2016	Applicable for any EL-WIRE products: EN 60335-1 for leakage current and batery warning for replaceable batteries	40
SCN-1501	ADULT NOVELTY - EU	Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Formaldehyde	Textile and leather items only. All accessible textile and leather materials coming into direct and prolonged skin contact. If children's apparel, 20 ppm (ages and sizes < 3 years old), 75 ppm (ages and sizes 3 years old and above). Use ISO 14184-1 or equivalent method. IDifferent limits to different EU countries including France. Netherlands. Finland. Morway respectively Conduct test only upon request	10
SCN-1600	PARTY FAVOR - ADULT	Prop. 65 (Illinois to 600 ppm limit for Total Lead) - Lead in Surface Coating and Substrate, plus Phthalates. If wearing apparel, add ASCN-1700. Phthalates Prop 65 to test 6 elements (BBP, DEHP, DBP, DIDP, DINP and DnHP, each at limit of 0.1%). Lead in PVC wearing apparel, such as gloves, coats, hats, scarves, socks, belts, ties, etc. with extensive skin contact needs to be under 30 ppm. PCHI Guideline levels, e.g., 90 ppm, apply in other cases.	If there's coating and applicable court case, conduct both lead in surface coating + Prop 65 testing	300
		FDA UV Rating Test	As directed by PCHI for Sunglasses to meet package claims.	1
		Impact Test Procedure 21CFR 801.410 Formaldehyde (Prop 65)	For Sunglasses and evedlasses in accordance with FDA guidelines and for other novelty classes as directed by PCHI 75 ppm limit for PARTY FAVOR - ADULT products with fabric or textile components. Use ISO 14184-1 or equivalent method. Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020	1
		Canada SIL requirement for stuffed articles	(Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need Canada SIL	
		Eyewear Standard EN ISO 12312-1 / EN ISO 12311 (Item sold in EU) ASCN-170	Applicable to eyewear Items. Conduct test only upon request If product contains feathers, add ASCN-170 feather microbial test.	1
1				

PCHI Protocol Summary REV 44
Page 12 of 18

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)				
ASCN-1700	FABRIC / TEXTILES: WEARABLE (FTW) *	FTC Labeling	RN#				
		ASCN -100 Use/Care Instructions	If item considered a toy with play value for child under 14 yrs old. Unless exempt per FTC. Lab check for label content only. Conduct performance tests only upon request.	-			
		Fiber Content Flammability	Unless exempt per FTC Child item: Lab test all exempt and non-exempt high risk fabric/textile that would be foreseeable exposed to flames.	-			
		- 16 CFR 1610 / 1611 / 1615 (as applicable) - CAN/CGSB 4.2 No. 27.5 (For feather item)	Adult Item: Apply flammability exemption, but test high risk and/or non-exempt fabric, such as, Coated fabric, Mesh/ Organza, Cotton, Light fabric (less than 2.6 oz/sq yard), Metallic Tinsel fabric, wig, etc.				
		Phthalates (Prop 65) - 6 elements (BBP, DEHP, DBP, DIDP, DINP and DnHP) ASTM F 1816 - Drawstrings in Child Wearing Apparel (Upper Outerwear)	Pass/fail criteria at 0.1% (test only if approved by PCHI and item not considered a toy) Comply with 16 CFR 1120 with no drawstrings in neck area of garments sized 2T to 12 and strings under 3 inches at the waist/bottom of children's upper	1			
		Heavy Metals in Surface Coating.	outenwear sized 2T to 16. CPSIA 101 (for child item) or ASTM E1613/1645(Test all zipper and button coatings.). Lead in PVC wearing apparel, such as glowes, coats, hats, scarves, socks, belts, ties, etc. with extensive skin contact needs to be under 30 ppm. PCHI Guideline levels, e.g., 90 ppm, apply in other cases.				
		Prop 65 - Heavy Metals in Substrate	Lab conducts testing for 9 heavy metals, namely Pb, Hq, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total pom) CPSIA 101 (for child item) or ASTM E1613/1645(Test all zipper and button coatings.). Lead in PVC wearing apparel, such as gloves, coats, hats, scarves, socks, belts, lies, etc. with extensive skin contact needs to be under 30 ppm. PCHI Guideline levels, e.g., 90 ppm, apply in other cases.				
		Coated Materials - PFAS Content Screening for Total Fluorine Content - (US Toxics in Packaging cleaninghouse TPCH)	Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Test coated food contact material for Total Fluorine Content with detection limit of > 20 ppm. If fail, proceed with Perfluorocctane Sulfonates (PFOS)				
		Total Perfluorocctane Sulfonates (PFOS) Content & Perfluorocctanoic Acid (PFOA) Content	Content & Perfluorocctanoic Acid (PFOA) - Detection limit = 1µg/m2 (Test Method : CEN/TS 15968) - Conduct test only upon request by PCHI.				
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need Canada SIL.				
		Formaldehyde	If children's apparel, 20 ppm (ages and sizes < 3 years old), 75 ppm (ages and sizes 3 years old and above). Use ISO 14184-1 or equivalent method.				
		Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006) Cobalt Content	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm) < 40 ppm, Conduct test only upon request	1			
		ASCN-170 Flame retardant test (HBCDD, TBB, TBBPA, TBPH, TCEP, TCPP, TPP, Deca-BDE)	If product contains feathers, add ASCN-170 feather microbial test. Conduct test only upon request, when flame retardants used for textile/fabric/other material	-			
	FABRIC / TEXTILES: WEARABLE	FTC Labeling	RN#	120			
ASCN-1701	(FTW) (EU & NORTH AMERICA)*	ASCN -100 Use/Care Instructions	If item considered a toy with play value for child under 14 yrs old. Unless exempt per FTC. Lab check for label content only. Conduct performance tests only upon request.	1			
		Fiber Content Flammability - 16 CFR 1610 / 1611 / 1615 (as applicable)	Unless exempt per FTC	-			
		- CAN/CGSB 4.2 No. 27.5 (For feather item) - EN 71-2/2007 Flammability - BS ENT7-2/2007 Flammability	Child item: Lab test all exempt and non-exempt high risk fabrio/textile that would be foreseeable exposed to flames. Adult Item: Apply flammability exemption, but test high risk and/or non-exempt fabric, such as, Coated fabric, Mesh/ Organza, Cotton, Light fabric (less than 2.6 ozsay ayard), Metallic Tinsel fabric, wig, etc.				
		- For all tov costumes, use BRC modified EN 71-2 for the annicable product component(s). Formaldehyde	If children's apparel, 20 ppm (ages and sizes < 3 years old), 75 ppm (ages and sizes 3 years old and above). Use ISO 14184-1 or equivalent method. [Different limits to different EU countries including France, Netherlands, Finland, Norway respectively) Conduct test only upon request				
		Canada SiL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020	1			
			(Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need Canada SIL. EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on	-			
		EN 71-1:2014+a1:2018 Physical and Mechanical test BS EN 71-1:2014+A1:2018 Physical and Mechanical test	paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038 mm, provided that they have an area of more than 100 mm x 100 mm.				
		EN 71-2:2020 Flammability BS EN 71-2:2020 Flammability	To products intended whether or not exclusively for use in play by children under 14 years of age				
		EN 71-3-2019+A1:2021 19 Toxic elements test BS EN 71-3:2019 19 Toxic elements test		1			
		flame retardant applicable: Restricted flame retardants according POP, REACH and Toy Safety Directive TSD		1			
		Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (CrIII), Cadraium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Min), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zr).	If any "Total" heavy metal results exceeds the soluble limits put forth by ASTM 963/EN-71, retest the surface coating using ASTM 963 Analytical. If "Total" levels are under ASTM 963/EN-71 soluble limits, indicate "Pass" for ASTM 963/EN-71 Analytical and CPSIA 101 surface coating. Allow up to three colors for equal weighting composite testing. Using 40 pm limit for Cobat It (Co)				
		EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements Phthalates (CPSIA 108 + Prop. 65 + WAME/OR/VT/SVHC)	To products intended for children under 3 years of age OR Toys worn over the mouth or nose	1			
		- 21 elements, refer to Appendix 1 for PCHI phthalates	see Appendix 1 for WA/ME/VT reporting requirement.	_			
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Carcinogenic & Allergenic Disperse Dyes	Textile and leather items only. All accessible textile and leather materials coming into direct and prolonged skin contact. [Germany Market Only] Test Method acc DIN 54231. Conduct test only upon request	+			
		Nickel release (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006); EN1811; EN16128; EN12472 Formaldehyde	Applicable to any metal in contact with skin. [Different limits to different EU countries including France, Netherlands, Finland, Norway respectively] Conduct test only upon request	-			
		Organostannic compounds (Annex XVII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/TPT/DBT/DOT	Conduct test only upon request	1			
		SVHC Screening acc. EC 1907/2006 (REACH) EN14682:2014 Safety of children's clothing (cords & drawstrings)	Conduct test only upon request	1			
		BS EN 14682:2014 Safety of children's clothing (cords & drawstrings) EN14878 Flammability of Wearing Apparel	Applicable to Children's clothing with reference to CEN/TR17376 Applicable to children's nightwear	-			
		Netherlands Clothing Flammability	[Netherland Market only] Conduct test only upon request	1			
		Sweden Fire Properties of Apparel Textiles Colorfastness to washing	[Sweden Market only] Conduct test only upon request Test Method: ISO-105-C06. Color Change:4 / Component:3. Conduct quality test only upon request	-			
		Colorfastness to water	Test Method: ISO-105-E01. Color Change:4 / Color staining:4. Conduct quality test only upon request	1			
		Colorfastness to rubbing Color Fastness to Perspiration	Test Method: ISO-105-X12. Dny.4 / Wet.4. Conduct quality test only upon request Test Standard: DIN 53160. Commercial Requirement: Color Change: 4/ Color Staining: 3. Conduct quality test only upon request	1			
		Color Fastness to Saliva Fiber Labeling (EC 1007/2011)	Test Standard: DIN 53160. Commercial Requirement: Resistant. Conduct quality test only upon request Conduct test only upon request	+			
		Washing Instruction / Warning	Conduct test only upon request	1			
		Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006	Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with human skin and/or oral cavity. Enforcement date takes effect on 27 December 2015.				
ļ		Germany - The total 15 PAHs must be under limits defined for associated Product Cateoory according to AfPS GS 2019-01 PAK Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	< 5 ppm, Conduct test only upon request (NY Requirement is 100 ppm)	1			
ļ		BS EN 16732:2015 Slide Fasteners (Zips)	Conduct test only upon request	120			
	ELLEADDIC TEXT! E WEAR : : :	ASCN-170 EN 71-1:2014+a1:2018 Physical and Mechanical test	If product contains feathers, add ASCN-170 feather microbial test. EN 71-1:2014+a1:2018 Update: Toys under certain 11 product types and 3 exposure categories require acoustic testing (4.20). Revised definition on	+			
ASCN-1703	(FTW) - EU *	EN 71-12014-41:2019 Physical and Mechanical test SE N 71-12014-41:2018 Physical and Mechanical test EN 71-2:2020 Flammability EN 71-2:2020 Flammability	paperboard, all plastic bags (including those with an opening perimeter of less than 380 mm) are subject to the minimum thickness requirement of 0,038 mm, provided that they have an area of more than 100 mm x 100 mm s 100 mm. Child item: Lab test all exempt and non-exempt high risk fabric/textile that would be foreseeable exposed to flames.	120			
		BS EN71-2:2020 Flammability For all toy costumes, use BRC modified EN 71-2 for the applicable product component(s)	Adult Item: Apply flammability exemption, but test high risk and/or non-exempt fabric, such as, Coated fabric, Mesh/ Organza, Cotton, Light fabric (less Itan 2.6 oz/sq yard), Metallic Tinsel fabric, wiq, etc.				
		EN 71-3-2019 +A1:2021 Migration of certain elements flame retardant applicable: Restricted flame retardants according POP, REACH and Toy Safety Directive TSD		-			
		Total prim of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include: Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Eavenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (A), Borno (B), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Eavenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (A), Borno (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).					
		EN 71-9:2005+A1:2007: Organic chemical compounds - Requirements	To products intended for children under 3 years of age OR Toys worn over the mouth or nose	-			
		BS EN71-9 : 2005 + A1 : 2007 Organic chemical compounds in toys Phthalates (CPSIA 108 + Prop. 65 + WA/ME/OR/VT/SVHC)	DEP & MBP (WA, ME, OR & VT Phthalates) for Data only.	1			
		- 21 elements, refer to Appendix 1 for PCHI phthalates	<u> </u>	4			
			Textile and leather items only. All accessible textile and leather materials coming into direct and prolonged skin contact.	1			
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Carcinogenic & Allergenic Disperse Dyes	Textile and leather items only. All accessible textile and leather materials coming into direct and prolonged skin contact. [Germany Market Only] Test Method acc DIN 54231. Conduct test only upon request Applicable to any mobile procedule with cities.	†			
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Carcinogenic & Allergenic Disperse Dyes Nickel release (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006); EN1811; EN16128; EN12472 Formaldehyde	[Germany Market Only] Test Method acc DIN 54231. Conduct test only upon request Applicable to any metal in contact with skin. [Different limits to different EU countries including France, Netherlands, Finland, Norway respectively] Conduct test only upon request	1			
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Carcinogenic & Allergenic Disperse Dyes Nickel release, (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006); EN1811; EN16128; EN12472 Formaldehyde Organostamic compounds (Annex XVII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/TPT/DBT/DOT) Benzene content (Annex XVII Entry 5 of the REACH Regulation (EC) No. 1907/2006)	[Germany Market Only] Test Method aco DIN 54231. Conduct test only upon request Applicable to any metal in contact with skin. [Different limits to different EU countries including France, Netherlands, Finland, Norway respectively] Conduct test only upon request Conduct test only upon request 4 5 ppm. Conduct test only upon request (NY Requirement is 100 ppm)	-			
		Azocolourants and Azodyes (Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006) Carcinogenic & Allergenic Disperse Dyes Nickel release (Annex XVII Entry 27 of the REACH Regulation (EC) No. 1907/2006); EN1811; EN16128; EN12472 Formalidehvde Organostannic compounds (Annex XVII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/TPT/DBT/DOT)	Germany Market Only Test Method acc DIN 54231. Conduct test only upon request Applicable to any metal in contact with skin. Different limits to different EU countries including France, Netherlands, Finland, Norway respectively Conduct test only upon request Conduct test only upon request	-			

PCHI Protocol Summary REV 44

AMSCAN PROTOCOL #	PRODUCT SAFETY CATEGORY	BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)					
ASCN-1703 (continued)	EU FABRIC TEXTILE WEARABLE (FTW) - FU *	EN14878 Flammability of Wearing Apparel	Applicable to children's nightwear					
,,	,, <u>-</u>	Netherlands Clothing Flammability	[Netherland Market only] Conduct test only upon request	1				
		Sweden Fire Properties of Apparel Textiles	[Sweden Market only] Conduct test only upon request	1				
		Colorfastness to washing Colorfastness to water	Test Method: ISO-105-C06, Color Change: 4 / Component: 3. Conduct quality test only upon request	4				
		Loioriasmess to water Colorfastness to rubbing	Test Method: ISO-105-E01. Color Change:4 / Color staining:4. Conduct quality test only upon request Test Method: ISO-105-X12. Dry:4 / Wet:4. Conduct quality test only upon request	1				
		Color Fastness to Perspiration	Test Standard: DIN 53160. Commercial Requirement: Color Change: 4/ Color Staining: 3. Conduct quality test only upon request	1				
		Color Fastness to Saliva	Test Standard: DIN 53160. Commercial Requirement: Resistant. Conduct quality test only upon request	1				
		Fiber Labeling (EC 1007/2011)	Conduct test only upon request	1				
		Washing Instruction / Warning	Conduct test only upon request	4				
		Polycyclic Aromatic Hydrocarbons (PAH) 1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AIPS GS 2019-01 PAK	Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with human skin and/or oral cavity. Enforcement date takes effect on 27 December 2015.					
		BS EN 16732:2015 Slide Fasteners (Zips) ASCN-170	Conduct test only upon request If product contains feathers, add ASCN-170 feather microbial test.	-				
ASCN-1800	FABRIC / TEXTILE - NON- WEARABLE (FTNW)	Flammability 16 CFR 1610 (textile)	Data for reference only and conducted only if requested by PCHI or other submitter.	110				
	WEARABLE (FINW)	- 16 CFR 1611 (plastic film) ASCN-100	If item considered a toy with play value for child under 14 yrs old.					
		Use/Care Instructions	Unless exempt per FTC. Lab check for label content only. Conduct performance tests only upon request.	1				
		Fiber Content	Unless exempt per FTC					
		Heavy Metals in Surface Coating.	ASTM E1613/1645 (Test only if approved by PCHI) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)					
		Prop. 65 - Heavy Metal Content (Substrate using EPA 3050B or Total Product using NIOSH 9100) - Phthalates Contents (6P, namely BBP, DEHP, DBP, DIDP, DINP and DnHP)	test only if approved by PCHI. NIOSH 9100 limits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)					
		Canada SIL requirement for stuffed articles	Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a certain shape do not need					
		Coated Materials - PFAS Content Screening for Total Fluorine Content - (US Toxics in Packaging clearinghouse TPCH)	Canada SIL Test coated food contact material for Total Fluorine Content with detection limit of > 20 ppm. If fail, proceed with Perfluorocctane Sulfonates (PFOS)					
		Total Perfluorooctane Sulfonates (PFOS) Content & Perfluorooctanoic Acid (PFOA) Content	Content & Perfluorocctanoic Acid (PFOA) - Detection limit = 1µg/m2 (Test Method : CEN/TS 15968) - Conduct test only upon request by PCHI. Also applicated documentation provided by a province for compliance with TR 117 (Appropriate light of the province	4				
		California Bureau of Home Furnishings Flammability Technical Bulletin 117	Lab to evaluate documentation provided by manufacturer for compliance with TB 117 OR permanent label (SIL) indicating non-compliance with TB 117 for pillows and cushions classified by California as upholstered furniture.					
		Test for non-detect under 1 ppm for flame retardants Antimony Trioxide, Penta BDE, Octa BDE, TDCPP, TCEP, and TCPP Formaldehyde (Prop. 65)	Upon request from PCHI or supplier for pillows or padded furniture Use 20 ppm as limit for children's item age graded < 3 years old. Use 75 ppm as limit for products with age grading 3 years old and above. Use ISO	1				
			14184-1 or equivalent method.					
ASCN-1900	SCENE SETTERS *	Flammability - 16 CFR 1611	Data for reference only ASTM E1613/1645	325				
		Heavy Metals in Surface Coating.	AS IM E 101 3/1045 Lab condlucts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)					
		Prop. 65	Lest only if approved by PCHL if Children's product, need CPSIA 108 (7P) and CPSIA 101 (Surface & substrate lead). NIOSH 9100 limits are 1	1				
		- Heavy Metal Content (Substrate using EPA 3050B or Total Product using NIOSH 9100) - Phthalates Contents (6P, namely BBP, DEHP, DBP, DIDP, DINP and DnHP)	microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)					
ASCN-2000	FOOD / LIQUID CONTAINING *	Ingredient List on Packaging		210				
		Total Heavy Metals (EPA 3050B/3051) or equivalent method	Limit of 0.1 ppm total lead per FDA for "food" such as candy or food coloring					
		Packaging: FPLA and FHSA	Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	-				
		Fackaging, FFEA and FROM	If item considered a toy with play value for child under 14 yrs old	1				
		USP 61 + 62 / USP 61+62 Document Review [if liquid is enclosed in a product intended for use by babies, such as a rattle, teether, pacifier etc., apply USP 71 [test]	For non-food liquid, powder, gel, putty or other similar material. Note: For all non-cosmetic, non-food items, it is preferred, but not mandatory, that manufacturers provide a current USP-51 report for review. Current means within the past five years without a change in ingredients, materials, facilities,					
		Toxicological Risk Assessment (TRA) or Document Review for US and Canada	processes, design, or construction. For Non-Food Liquid (Gel, Putty, Powder, or similar materials) and item which claim "Non-Toxic"	1				
			Test Once every 5 years for specific batch / materials to confirm non-toxic. Retest when materials change.	1				
		FDA Food Package Labeling (21 CFR 101)	For Packaged Food or Beverage items only	1				
		FDA Microbial evaluation for Salmonella, Coliform bacteria, E. Coli Plate count, Yeast & Mold, General Bacteria (Total Aerobic) Plate count and Staphylococcus	For Packaged Food or Beverage Items only, include evaluation for Salmonella, Coliform bacteria, E.Coli Plate count, Yeast & Mold, General Bacteria					
		Aures (Non-Detect for Salmonella and E.Coli). Use as reference 21 CFR 110. FDA Food Additive Label Review 21 CFR 170 or 189	(Total Aerobic) Plate count and Staphylococcus Aures For Packaged Food or Beverage Items only	+				
		FOA FOOD AUDITIVE Label Review 21 CFR 170 01 109 FOOD COLUMN 177.1620, 177.1520, 177.1640, 177.1640, 177.1640, 177.1620, 177.1670, 177.1		1				
		177.1210, 177.1350, 177.1500, 177.2600, 177.1830, 181.32, 177.2470, 177.2480 CONEG test for Lead. mercury. cadmium. and hexavalent chromium	Conduct FDA testing for food direct contact packaging Conduct CONEG testing for disposable packaging					
SCN-2001	FOOD / LIQUID CONTAINING (EU & NORTH AMERICA) *	Refer to ASCN-2000 + ASCN-2003		210				
ASCN-2003		Ingredient List on Packaging (EU Food Additive Directive, Council Directive 89/107/EEC)		210				
		Daylarian ELICOSD	For Packaged Food or Beverage items only					
		Packaging: EU GPSD ASCN-103	For Toy items	1				
		EN71-2 Flash Point Test	For Toy items	1				
		Benzene Content (Annex XVII item 5 of the REACH Regulation (EC) No. 1907/2006)	For liquid]				
		BP(B) Microbial Examination	EC type approval protocol No. 2 Microbiological safety of toys containing aqueous media; For Non-Food Liquid (Gel, Putty, Powder, or similar materials) and item which claim "Non-Toxic"					
		BP(C) Efficacy of Antimicrobial Preservation	EC type approval protocol No. 2 Microbiological safety of toys containing aqueous media; For Non-Food Liquid (Gel, Putty, Powder, or similar materials) and item which claim "Non-Toxic"					
		TRA. Toxicological Risk Assessment (EU)	For Non-Food Liquid (Gel, Putty, Powder, or similar materials) and item which claim "Non-Toxic"	1				
		Food labeling (EC No. 1169/2011) Microbiological criteria (with reference to EC No. 2073/2005)	For Packaged Food or Beverage items only Ext Designed Food or Beverage items only	+				
		Nilcrobiological criteria (with reference to E.C. No. 2073/2005) Food additive (EC No. 1333/2008)	For Packaged Food or Beverage items only For Packaged Food or Beverage items only	1				
		Refer to ASCN-1013 and ASCN-1014	Conduct testing for food direct contact packaging and disposable packaging.	1				
		EN 71-10:2006: Organic chemical compounds – Sample preparation and extraction BS EN 71-10:2006: Organic chemical compounds – Sample preparation and extraction						
		TALTA 44:0005. Occasio chamical accessively. Mathada of cacheria						
		EN 71-11:2005: Organic chemical compounds – Methods of analysis						
ASCN-2006	FOOD Microbial	BS EN 71-11:2005: Organic chemical compounds – Methods of analysis FDA Microbial evaluation for Salmonella, Coliform bacteria, E.Coli Plate count, Yeast & Mold, General Bacteria (Total Aerobic) Plate count and Staphylococcus	For Packaged Food or Beverage Items only, include evaluation for Salmonella, Coliform bacteria, E.Coli Plate count, Yeast & Mold, General Bacteria (Total Aerobic) Plate count and Stanbulcoccus Aures	210				
	FOOD Microbial LIQUID CLEANER	BS EN 71-11:2005: Organic chemical compounds – Methods of analysis FDA Microbial evaluation for Salmonella, Coliform bacteria, E.Coli Plate count, Yeast & Mold, General Bacteria (Total Aerobic) Plate count and Staphylococcus Aures (Non-Detect for Salmonella and E.Coli). Use as reference 21 CFR 110. Packaging: FPLA, EPA, and FHSA compliance	(Total Aerobic) Plate count and Staphylococcus Aures	210				
ASCN-2006 ASCN-2010		BS EN 71-11:2005: Organic chemical compounds – Methods of analysis FDA Microbial evaluation for Salmonella, Coliform bacteria, E. Coli Plate count, Yeast & Mold, General Bacteria (Total Aerobic) Plate count and Staphylococcus Aures (Non-Detect for Salmonella and E. Coli). Use as reference 21 CFR 110.	For Packaged Food or Beverage Items only, include evaluation for Salmonella, Coliform bacteria, E.Coli Plate count, Yeast & Mold, General Bacteria (Total Aerobic) Plate count and Staphylococcus Aures as requested by PCHI for surface coating and/or substrate, as applicable. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	210				

PCHI Protocol Summary REV 44

BASIC-SAFETY & MANDATORY ISSUERATE SAFETY & M	certain shape do not need
Starp Point Hazard Heavy Metals in Surface Coating. Heavy Metals in Substrate Heavy Metal in Substrate Applicable if children Sproduct, with reference to CPSIA 101 Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, CF, Ba, and Ni, (Total ppm) Prop. 65 Heavy Metals A Phthalates Composite Wood CARB Certification and Verification + EPA Emissions OUTDOOR DECORATIVE - DURABLE (ODD) ASCN-2200 OUTDOOR DECORATIVE - DURABLE (ODD) ASCN-2210 ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) ASCN-2210 ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) ASCN-2210 ASCN-2210 ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) ASCN-2210	DP, DINP and DnHP), only
Heavy Metals in Surface Coating. Heavy Metals in Substrate Prop. 65 Heavy Metals & Phthalates Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions QUITDOOR DECORATIVE - DURABLE (ODD) Sharp Point Hazard Ascillage Sharp Point Hazard Heavy Metals in Substrate ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD)	certain shape do not need
Heavy Metal in Substrate Heavy Metal in Substrate Applicable if children's product, with reference to CPSIA 101 Lab conducts testing for 9 heavy metals, namely Pb, Hi, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Prop. 65 Heavy Metals & Phthalates Composite Wood CARB Certification and Verification+ EPA Emissions Canada Sill. requirement for stuffed articles Canada Sill. requirement for stuffed articles ASCN-2200 OUTDOOR DECORATIVE - DURABLE (ODD) Sharp Edge Hazard Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Heavy Metals in Substrate ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) ASCN-2210 Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and metal only) Applicable if or children 8 vs or under, test as receive state only (For glass and intended to enther	certain shape do not need
Prop. 65 Heavy Metals & Phthalates Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions Update and use Cananda Stuffing St. Iformat for Quebec, after 1/1/2020 (Applicable only for teme being sold in Quebec) - Items that are costumes and the purpose of the stuffing is to give the item a certification and verification of the stuffing is to give the item a certification and verification of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and stuffing in the purpose of the stuffing is to give the item a certification and verification and veri	certain shape do not need
Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Composite Wood CARB Certification and Verification + EPA Emissions Canada SiL requirement for stuffed articles ASCN-2200 OUTDOOR DECORATIVE - DURABLE (ODD) Sharp Egip Hazard Applicable if for children 8 yrs or under, test as receive state only (For glass and metal only) Sharp Point Hazard Heavy Metals in Surface Coating. Heavy Metal in Substrate Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Heavy Metal in Substrate Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Heavy Metal in Substrate Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Heavy Metal in Substrate Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under, test as receive state only Applicable if or children 8 yrs or under	
Composite Wood CARB Certification and Verification + EPA Emissions Update and use Cananda Stuffing Sit. format for Quebec after 1/1/2020 (Applicable only for items being sol in Quebec) - Items that are costumes and the purpose of the stuffing is to give the item a cot Canada Sit. ASCN-2200 DUTDOOR DECORATIVE - DURABLE products with fabric or texile components. Use ISO 14184-1 or equivalent of Canada Sit. ASCN-2200 DUTDOOR DECORATIVE - DURABLE products with fabric or texile components. Use ISO 14184-1 or equivalent of Canada Sit. ASCN-2200 DUTDOOR DECORATIVE - DURABLE products with fabric or texile components. Use ISO 14184-1 or equivalent of Canada Sit. ASCN-2200 DUTDOOR DECORATIVE - DURABLE products with fabric or texile components. Use ISO 14184-1 or equivalent of Canada Sit. ASCN-2210 DUTDOOR DECORATIVE - DURABLE products with fabric or texile components. Use ISO 14184-1 or equivalent of Canada Sit. Update and use Canada Sit. from the for Quebec after 1/1/2020 Applicable if for chidren 8 yrs or under, test as receive state only (For glass and metal only) Applicable if for chidren 8 yrs or under, test as receive state only (For glass and metal only) Applicable if for chidren 8 yrs or under, test as receive state only (For glass and metal only) Applicable if for chidren 8 yrs or under, test as receive state only (For glass and metal only) Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under, test as receive state only Applicable if for chidren 8 yrs or under,	
Canada SIL requirement for stuffed articles (Applicable only for Items being sold in Quebec) - Items that are costumes and the purpose of the stuffing is to give the Item a cocanada SIL requirement for stuffed articles Formaldehyde (Prop 65) Sharp Edge Hazard ASCN-2200 OUTDOOR DECORATIVE - DURABLE (ODD) Sharp Edge Hazard Applicable if or children 8 yrs or under, test as receive state only (For glass and metal only) Applicable if or children 8 yrs or under, test as receive state only (For glass and metal only) Applicable if or children 8 yrs or under, test as receive state only (For glass and metal only) Heavy Metals in Surface Coating. Heavy Metals in Surface Coating. Heavy Metals in Surface Coating. Heavy Metal in Substrate Applicable if explicitly designed and intended for children, CPSIA Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) For Lead, apply applicable Prop 65 stest (NIOSH 916) and for prinhabates, test to 6P (BBP, DEHP, DBP, DIDI upon approval by PCHI. NIOSH 9100 limits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions Canada SIL. ASCN-2210 OUTDOOR DECORATIVE - DURABLE products with fabric or textile components. Use ISO 14184-1 or equivalence and the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpose of the stuffing is to give the item a contract of the purpos	
ASCN-2200 OUTDOOR DECORATIVE - DURABLE (Pop 65) Sharp Edge Hazard Applicable if or children 8 yrs or under, test as receive state only (For glass and metal only) Sharp Edge Hazard Applicable if or children 8 yrs or under, test as receive state only (For glass and metal only) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intended for children, CPSIA (Page Hazard) Applicable if explicitly designed and intende	-1111
DURABLE (ODD) Staip Point Hazard Applicable in or cliniteria by so further, lest as receives state only (Por glass and interactivity) Applicable if explicitly designed and intended for children, CPSIA Applicable if explicitly designed and intended for children, CPSIA Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Applicable in children's product, with reference to CPSIA Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Applicable Prop 65 Heavy Metals & Phthalates Prop. 65 Heav	at method.
Heavy Metals in Surface Coating. Heavy Metals in Surface Coating. Heavy Metal in Substrate Prop. 65 Heavy Metals & Phthalates Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions Composite Wood CARB Certification and Verification + EPA Emissions ASCN-2210 OUTDOOR DECORATIVE - DURABLE (Pop 65) Performance Test for resistance to weathering Applicable if explicitly designed and intended for children, CPSIA Applicable if explicitly designed and intended for children, CPSIA Applicable if explicitly designed and intended for children, CPSIA Applicable if children's product, with reference to CPSIA, Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) For Lead, apply applicable Prop 65 sets (NICSH 9100 or ASTM E1613) and for phthalates, test to 6P (BBP, DEHP, DBP, DIDI upon approval by PCHI. NICH 9100 intens are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable, only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a continuation of the components. Use ISO 14184-1 or equivalent of the components of the components of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose of the stuffing is to give the item and the purpose	270
Heavy Metal in Substrate Heavy Metal in Substrate Heavy Metal in Substrate Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Applicable if Indiders product, with reference to CPSIA. Lab conducts testing for 9 heavy metals, and Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Prop. 65 Heavy Metals & Phthalates For Lead, apply applicable Prop 65 test (NIOSH 9100 or ASTIM Efficience to testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Composite Wood CARB Certification and Verification + EPA Emissions Canada SIL requirement for stuffed articles ASCN-2210 OUTDOOR DECORATIVE - DURABLE (DDD) Performance Test for resistance to weathering Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Upon approval by PCHI. NIOSH 9100 limits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Upon approval by PCHI. NIOSH 9100 limits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Upon approval by PCHI. NIOSH 9100 imits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Upon approval by PCHI. NIOSH 9100 imits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Upon approval by PCHI. NIOSH 9100 imits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Upon approval by PCHI. NIOSH 9100 imits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total pp	
Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Prop. 65 Heavy Metals & Phthalates Composite Wood CARB Certification and Verification + EPA Emissions Canada SIL requirement for stuffed articles ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) Performance Test for resistance to weathering Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Update and use Canada SIL format for Quebec after 1/1/2020 (Applicable only for flems being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a creation of the stuffing of the stuffing is to give the item as creation of the stuffing of the stuffing is to give the item as creation of the stuffing of the stuffing of the stuffing of the stuffing is to give the item as creation of the stuffing o	
Prop. 65 Heavy Metals & Phthalates Prop. 65 Heavy Metals & Phthalates Upon approval by PCHI. NIOSH 9100 limits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
Composite Wood CARB Certification and Verification + EPA Emissions Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a concentration of Canada SIL Formaldetyde (Prop 65) ASCN-2210 OUTDOOR DECORATIVE - DURABLE products with fabric or textile components. Use ISO 14184-1 or equival or purpose of the stuffing is to give the item and concentration of the stuffing of the stuffing is to give the item and content of the stuffing of the stuffing is to give the item and content of the stuffing of the stuffing is to give the item and content of the stuffing of the stuffing of the stuffing is to give the item and content of the stuffing of the stuffin	P, DINP and DnHP), only
Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020 (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a cread SIL. Formalderlyde (Prop 65) ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) Performance Test for resistance to weathering Performance Test for resistance to weathering OUTDOOR DECORATIVE - Specification.	
ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) Canada SIL. Formaldehyde (Prop 65) Canada SIL. 75 ppm limit for OUTDOOR DECORATIVE - DURABLE products with fabric or textile components. Use ISO 14184-1 or equiva Check colorfastness or corrosion, as applicable, and only if specified and requested by PCHI. Test method to be provided by PCHI. Test method	
ASCN-2210 OUTDOOR DECORATIVE - DURABLE (ODD) Performance Test for resistance to weathering Check colorfastness or corrosion, as applicable, and only if specified and requested by PCH. Test method to be provided by PC specification.	
DURABLE (OUD) Specification.	CHI based on product
ASCN-2300 AEROSOL / OTHER * FHSA Labeling Compliance	270
Performance Test On Colored Hair Spray For colored hair spray only, test with natural hair swatches and Procter & Gamble Shampoo	
The CS Harm Mark	
Ditholates (CDSIA 108 + Drop. 65 + WAME/CDA/T/SCVEC).	
- 21 elements, refer to Appendix 1 for PCHI phthalates Toxicological Risk Assessment (TRA) or Document Review for US and Canada Test Once every 5 years for specific batch / materials to confirm non-toxic. Retest when materials change.	
California Air Resource Roard - Volatile Organic Compound sheek	
ASCN-2301 AEROSOL/OTHER PROPELLANT (EU 8. NORTH AMERICA)* Refer to ASCN-2303	20
ASCN-2303 AEROSOLIOTHER PROPELLANT - EU EC 1272/2008 Warning/Labeling Compliance	20
Aerosal Dispensers Directive (ADD): 75/324/EEC Labeling ASCN-103 For Toy Items	
EN 71-32019 +41:2021 Migration of certain elements Phthalate (REACH Resultation (ECI No. 1907/2006 Annex XVII Items 51 & 52 + REACH SVHC Candidate list)	
Total ppm of 19 Heavy Metals in surface coating & substrate. Heavy Metals to include:	
Lead (Pb), Antimony (Sb), Barium (Ba), Chromium (Cr-III), Cadmium (Cd), Mercury (Hg), Selenium (Se), Arsenic (As), and Nickel (Ni). Additional Heavy Metals to include Aluminum (Al), Boron (B), Chromium VI (Cr-VI), Cobalt (Co), Copper (Cu), Manganese (Mn), Strontium (Sr), Tin (Sn), Organic Tin, and Zinc (Zn).	
Polycyclic Aromatic Hydrocarbons (PAH)	
1. EU - Annex XVII Entry 43 of the REACH Regulation (EC) No. 1907/2006 2. Germany - The total 15 PAHs must be under limits defined for associated Product Category according to AfPS GS 2019-01 PAK Scope cover all plastic and rubber materials in articles that come into direct and prolonged or short-term repetitive contact with to cavity. Enforcement date takes effect on 27 December 2015.	Juman skin and/or oral
Organostannic compounds (Annex XVII Entry 20 of the REACH Regulation (EC) No. 1907/2006, TBT/TPT/DBT/DOT Conduct test only upon request	
Toluene Content (Annex XVIII Item 48 of the REACH Regulation (EC) No. 1907/2006) on hair spray, cosmetic and other paint sprays 94/62/EC Toxic Element in packaging	
TRA. Toxicological Risk Assessment (EU) BP(B) Microbial Examination BP(B) Microbial Examination BP(B) Microbial Examination BP(B) Microbial Examination	
BP(C) Efficacy of Antimicrobial Preservation on hair spray, cosmetic items and other items with skin contact EU aerosols need to meet VOC regulations	20
ASCN-2400 PET DURABLE * Conduct with Wearable protocol ASCN-1700 if Textile material	320
Conduct with Children's Jewelry protocol ASCN-400 if Jewelry-like item Conduct with Toys protocol ASCN-100 if pet toys	
Conduct with ASCN - 1000/1010/1020/1030/1040 If Feeding/Drinking Bowl Use only one protocol for the applicable food contact material Flammability Use only one protocol for the applicable food contact material	
ASCN-2500 PAPER / PLASTIC / OTHER - DECORATIVE (PPOD) - Fabric 16 CPR 1611 (for information only) - Fabric 16 CPR 1611 (for information only) - Fabric 16 CPR 1610 (for information only) - Fabric 16 CPR 1610 (for information only)	290
- Paper: test only if flame retardant claim to NFPA 701	
ASTM E 1613/1645 or NIOSH 9100 (only upon approval from PCHI). NIOSH 9100 limits are 1 microgram, each for lead & cadn leavy Metals in Surface Coating.	nium. For intiatable plastic
Lab conducts be string for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm) Prop. 65 Lab conducts by PCHI. NIOSH 9100 limits are 1'microgram, each for lead & calcularium. For inflatable plastic items, conditions to the string of the string o	duct EPA 3050B and
- Heavy Metal Content (Substrate using EPA 3050B or Total Product using NIOSH 9100) - Phthalates Contents (6P, namely BBP, DEHP, DBP, DIDP, DINP and DnHP) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
Update and use Cananda Stuffing SIL format for Quebec after 1/1/2020	
Canada SIL requirement for stuffed articles (Applicable only for items being sold in Quebec) - items that are costumes and the purpose of the stuffing is to give the item a contained and SIL.	
Formaldehyde (Prop 65) 75 ppm limit for PAPER / PLASTIC / OTHER - DECORATIVE products with fabric or textile components. Use ISO 14184-1 or expenses to the property of the product of th	equivalent method.
ASCN-2505 PAPER PLASTIC OTHER - DECORATIVE (PPOD) ASCN-2600 STATIONERY & GIFTWRAP FLAURIC OTHER Performance Test for colorfastness resistance to weathering or fluids Performance Test for colorfastness resistance to weathering or fluids Test only if approved by PCHI Gift wrap and Accessories (220), Stationery, cards, etc. (330)	220 or 330
ASUNZOU SIAIUNERY & UP I WHAVE PLAUVER Labeling UP ASUNZOU SIAIUNERY & UP I WHAVE PLAUVER Labeling UP ASUNZOU SIAIUNERY AS UP I WHAVE PLAUVER Labeling ASUNZOU SIAIUNERY AS UP I WHAVE PLAUVER LABELING UP ASUNZOU SIAIUNERY AS UP I WHAVE PLAUVER LABELING UP AS	360
ASTM E1613/1645 (Test only if approved by PCHI)	
Lab conducts testing for y nearly metals, namely Pb, Hig. As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
FPUP. 05 - Heavy Metal Content (Substrate using EPA 30508 or Total Product using NIOSH 9100) - Phithalates Contents (6P, namely BBP, DEHP, DBP, DIDP, DINP and DnHP)) test only if approved by PCHI. NIOSH 9100 limits are 1 microgram, each for lead & cadmium. Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
ASCN-2800 MATCH BOX / MATCH STICK A-A-59489 Performance test on match sticks, matchbooks:	
Heavy Metals in Surface Coating. ASTM E1613/1645 (Test only if approved by PCHI) Lab conducts testing for 9 heavy metals, namely Pb, Hg, As, Cd, Se, Sb, Cr, Ba, and Ni. (Total ppm)	
Prop. 65 - heavy Metal Content (Substrate using EPA 3050B or Total Product using NIOSH 9100) - test only if approved by PCH. NIOSH 9100 limits are 1 microgram, each for lead & cadmium.	
- Phthalates Contents (6P, namely BBP, DEHP, DBP, DIDP, DINP and DnHP))	
Claim: Biodegradable Review documents or conduct test, as specified by PCHI, by 3rd Party independent lab test to ASTM D-6400, or equivalent, an	nd in accordance with FTC
Guidelines. Suice description of the control of th	
Claim: Compostanie Guidelines.	
Claim: Recyclable Review vendor attestation and supporting evidence in accordance with FTC Guidelines Claim: Recycled Material Content Review vendor attestation and supporting evidence in accordance with FTC Guidelines	
Claim: Non-Flammable Review documents or conduct test, as specified by PCHI, by 3rd Party independent lab test to NFPA 701, or equivalent Claim: Red resistant lest to ANTCO method, or equivalent as specified by PCHI. by 3rd Party independent lab test to ANTCO method, or equivalent as specified by PCHI.	
License and/or Intellectual Property Agreement or Authorization Applicable for PCHI Retail entities only.	or cleanliness. Use USP
Review independent third narty test report for compliance with LISDA or other regulatory greens/e requirements for starilization (
Certificates for cleanliness Review independent third party test report for compliance with USDA or other regulatory agency's requirements for sterilization of 61/62 microbial test in absence of other specified method.	
	t.

AMSCAN PROTUCT SAFETY CATEGOR'		BASIC SAFETY & MANDATORY REGULATORY TESTS (All test results need to include numerical test values, not just Pass/Fail)	Remark (All test results need to include numerical test values, not just Pass/Fail)						
ASCN-3100 ASCN-3500	FIREWORKS CUSTOMER SPECIFICATION	American Fireworks Standard Laboratory testing and all applicable CRF/ CPSC firework regulations Check customer specific performance, functionality and/or safety requirements on file		CODES 130					
ASCN-3500 ASCN-3600	PCHI PERFORMANCE TEST	Conduct quality assurance testing requirements based on the product type format	Contact local PCHI office for further direction. Conduct test only upon request by PCHI.						
ASCN-3605	PCHI PERFORMANCE TEST - WIG & CAPS	Performance Test: TENSILE on wig strand Fiber count/Density per square inch on wig	TENSILE test on hair to check for detachment from wig core. Force required to pull 5 strands, grouped in 3 locations, from the wig core. Note pounds of force required to detach. Repeat for two other locations on the wig. Conduct test only upon request by PCHI.						
ASCN-3610	PCHI PERFORMANCE TEST - TIGHTS, STOCKINGS, PANTYHOSE	S, STOCKINGS, Snag resistance (ASTM D3939) Elastic strength (Waistband (Mod. ASTM D4964) and other critical points) colorfastness to washing (AATC 61-2013, Test No. 1A) FORMANCE TEST: Report results as data. Report results as data.							
ASCN-3615	-3615 PCHI PERFORMANCE TEST - TUTU Performance Test: Fabric Weight (oz/square yard), Fiber Content and Seam Strength (ASTM D1683)		Report results as data. Measure changes in length (cm) & width (cm) washing and drying per Care label. Conduct test only upon request by PCHI.						
ASCN-3620	PCHI PERFORMANCE TEST - JUMPSUIT	Seam Strength (single stitching as part of 9505 classification, use ASTM D1683) Zipper strength (for catsuits): ASTM F963 (pull test 15lbs, Torque test 4.5KG) Colorfastness to Washing per SIL (depends on sku if re-usable or one-time use) (AATCC 61-2013, Test No. 1A) Dimensional stability to washing (AATCC 135-2018 (in centimetre) (depends on sku if re-usable or one-time use) - use scale 1-5	Report results as data. Measure changes in length (cm) & width (cm) after washing and drying per Care label. Conduct test only upon request by PCHI.						
ASCN-3625	PC QC WEARBL SPEC - LEGGINGS	Seam Strength (single stitching as part of 9505 classification, use ASTM D1683) Zipper strength (for catsuits) Colorfastness to Washing per SIL (depends on sku if re-usable or one-time use) (AATCC 61-2013, Test No. 1A) Dimensional stability to washing (AATCC 135-2018 (in centimetre) (depends on sku if re-usable or one-time use) - use scale 1-5	Report results as data. Measure changes in length (cm) & width (cm)after washing and drying per Care label. Conduct test only upon request by PCHI.						
ASCN-3630	Seam Strength (single stitching as part of 9505 classification, use ASTM D1683) Zipper strength (for catsuits) Zipper strength (for catsuits) Colorfastness to Washing per SIL (depends on sku if re-usable or one-time use) (AATCC 61-2013, Test No. 1A) Dimensional stability to washing (AATCC 135-2018 (in centimetre) (depends on sku if re-usable or one-time use) - use scale 1-5		Report results as data. Measure changes in length (cm) & width (cm) after washing and drying per Care label. Conduct test only upon request by PCHI.						
ASCN-3635	PC QC WEARBL SPEC - BOAS	Colorfastness to crocking - AATCC 8-2016(E2019) - DRY / WET Colorfastness to perspiration - AATCC 15-2013(E2014) - preferred by not mandatory	minimum 3.0. Conduct test only upon request by PCHI.	10/300					
ASCN-3640	- I-SHIK1 Facro Evegin (ASTM D37/6) Dimensional stability to washing (ARTCC 135-2018 (in centimetre) (depends on sku if re-usable or one-time use) - use scale 1-5 Measure changes in length (cm) & worth (cm) after washing and drying per Care label. Measure changes in length (cm) & worth (cm) after washing and drying per Care label.		Report results as data. Measure changes in length (cm) & width (cm) after washing and drying per Care label. Conduct test only upon request by PCHI.	340/120					
ASCN-3705	PCHI PERFORMANCE TEST - BALLOON WEIGHTS	Performance Testing: Check Balloons Weight for tolerance within spec of total weight	Record actual weight -Shall meet with the claimed value (-0/+10%) Conduct test only upon request by PCHI.	290					
ASCN-3710	PCHI PERFORMANCE TEST - Candles	Physical Requirements: Weight (g): +/- tolerance (g or 5%) Wick Exposed Length (mm): 1/2 inch or 12.7mm tolerance (+/- 5%) Performance Requirements: Burn Time - 2 imbutes Minimum	Report actual measured data for weight, 5 samples: Use results of ASTM F2601 Section 4.3 / ASTM F2417 for burn time evaluation. Conduct test only upon request by PCHI.						
ASCN-3715	PCHI PERFORMANCE TEST - CUTLER / SERVEWARE	Performance Testing: Weight of Item BS EN 12875-1:2005 Dishwasher Safe (20 cycles, No visible damage, deformation or change in color)*** Canadian SUP Test - to be finalized by Canadian Government Bending Strength / Breaking Torque (Sturdiness or Rigidity) (1.5 lbf at center for 10 sec) Microwave Safe Record actual weight -Shall meet with the claimed value (-0/+10%) Heat resistance - Submerged in water maintained at a temperature between 82°C and 86°C for 15 minu piece and provide photo of tested vs. control is any change noted. "If product selling in Canada, increase dishwasher test to 100 cycle or most recent regulation. Test onl Bending Strength: fix sample at half of its handle length. Apply force to the middle of the functional part u any damage on the tested sample and record the max force. Provide photo of breakpoint Conduct test of							
ASCN-3720	PCHI PERFORMANCE TEST- PAPER CUPS Clor Transfer - Up Coor Transfer -		Report results as data. Conduct test only upon request by PCHI.						
ASCN-3725			Weight: 0.0027lbisquare foot Tenale: 1bf/inch Tear Resistance (Length & Width):10 gram force Absorption Rate: not specified Total Absorption: 100 grams/square meter Burst Strength: 1.5 psi Bleed: Minimum 3 Colorfastness to Dry Crocking (Dynamic): Transfer 3.0 or better on 5 point scale, 1 = worst, 5 = none Cycles: Horizontal 3 vs 10, force 2 lbf vs 4 bf, 1" disk vs ½" disk [avoid product destruction] Cycles: Rotary 5 vs 20, force 2 lbf vs 4 bf, 1" disk vs ½" disk [avoid product destruction] Cycles: test to failure: minimum 5 Consider Southerland Rub Test: compare with AATCC [contact area, disc & cycles)	190/195					
ASCN-3730			Water Resistance: 30 minutes Oil Resistance: 30 minutes Color Transfer with Egg: 120 minutes Color Transfer WetDry (5 - no transfer) Bending Resistance: 60 kfurdiness or Rigidity): Use TAPPI T489 standard: 6.75" = 17 mN +/- 1%, 8.5" = mN, 12" = mN Stability: No Rocking Temperature: Record for 24 hours 0-120F	190/195					
ASCN-3735			Direct measurment of the weight & Neck length of sample. Thickness - cut sample in half vertically, then measure the signle wall thickness at nekc, top and middle of body, report actual measurements. Colorfastness: Cut a piece of specimen from the sample and mount on crock meter. Rub specimen back and forth on A4 paper with 9N downward force for 50 cycles. Visual check any color transferred onto the paper after test and provide photo of A4 paper test.	40					
ASCN-3740	PCHI PERFORMANCE TEST - TABLECOVERS	Performance Test: Thickness (mil & MM) Weight (Ouncesiquare yard) Flexure cycles (in house mehtod 100 cycles.) Tensel eleght & width (ASTM D882) Wipe Cleaning Color Change (Stain Resistance, ITS-0014) Colorfastness to wet & dry crocking - ATCC test method 6 - 2013	Colorfastness - Dry crocking: 4 or above; Wet crocking: 3 or above. Shall Resist Permanent Staining. Expose sample for 2 hours contact with Ketchup, mustand, spaghetti sauce, vinegar, cream, red wine. Clean as appropriate (dishwasher or hand wash). Leave to stand for 24 hours. No stain or soiling shall be visible after testing. Tensile strength according to ASTM D882. Record actual thickness Conduct test only upon request by PCHI.	290					
ASCN-3745	PCHI PERFORMANCE TEST - INFLATABLES	Performance Testing: Inflation Duration / Leakage: For coolers, shall not leak or spill melted icewater for 8 hours	Record status of shaperfunctionality for 8 Hours without significant reduction in size/functionality. Record amount of water that leaks out from product over 8 hours. Record deflation in hour increments if deflated. Check product spec for recommend lice / water amount for sku. Conduct test only upon request by PCHI.	290					
	PCHI PERFORMANCE TEST -	Assembly/Installation: Instruction/Component assembly ease & accuracy- check instructions for clear direction and ease of assembly	Lab to evaluate instructions for product to confirm they are easy to follow and comment for any additional notes to be added in unclear how to follow	100/290/230					

PCHI Protocol Summary REV 44 Page 16 of 18

TEST
Aerosol / Other *
Art Materials *
Child Party Favor *
Childcare *
Children's Products *
Confetti Poppers/ Crackers *
Cosmetics *
Electrical (Plug In and Non-Battery) *
Fabric/Textile – Wearable *
Food / Liquid Containing *
Food/Drink Contact: (Paper/Plastic, Wood, Ceramic, Metal, Glass, Melamine, Other)
Indoor Candles & Candle Accessories *
Jewelry (Child & Adult) *
Pacifiers *
Pet Durable *
Rattles *
Scene Setters *
Toys - Children * (Complex/Single)
Adult Novelty
Adult Party Favor
Balloons (Latex/Foil)
Fabric/Textile – Non-Wearable
Indoor Decorative – Durable
Outdoor Decorative – Durable
Outdoor Candles *
Paper/Plastic/Other Decorative
* = Non-Format

DO NOT TEST (Unless the Product can be classified as a Children's Product or Format Test is required as part of PCHI product approval process)

Gift Wrap & Accessories

Bags

Stationery

Cards

Name	Abbreviation	CAS#	USA CPSIA 108		Wash. St. (8)	SVHC (14)	MAINE (5)	OREGON (7)		PCHI (21)
Di-n-butyl phthalate	DBP	84-74-2	(8) X	(6) X	X (w)	(14) X	X (m)	Х	(8) X (v)	Х
Di(2-ethylhexyl) phthalate	DEHP (DOP)	117-81-7	X	х	X (w)	Х	X (m)	Х	X (v)	х
Butyl benzyl phthalate	BBP	85-68-7	х	х	X (w)	Х	X (m)		X (v)	х
Diisononyl phthalate	DINP	28553-12-0 / 68515-48-0	х	х	X (w)			х	X (v)	х
Di(n-octyl) phthalate	DNOP	117-84-0			X (w)			Х	X (v)	х
Diisodecyl phthalate	DIDP	26761-40-0 / 68515-49-1		x	X (w)			х	X (v)	х
Diisooctyl phthalate	DIOP	27554-26-3								х
Diethyl phthalate	DEP	84-66-2			X (w)		X (m)	х	X (v)	х
Diisobutyl phthalate	DIBP	84-69-5	Х			Х				Х
Di-n-pentyl phthalate	DPP (DPENP)	131-18-0	Х			Х				х
Di-n-hexyl phthalate	DnHP (DHEXP)	84-75-3	Х	Х	X (w)	Х		Х	X (v)	Х
N-pentyl-isopentylphthalate	PIPP	776297-69-9				Х				х
Diisopentylphthalate	DIPP	605-50-5				Х				х
Dicyclohexyl phthalate	DCHP	84-61-7	Х				X (m)			Х
Bis(2-methoxyethyl) phthalate	DMEP	117-82-8				Х				Х
1,2-Benzenedicarboxylic Acid, di-C6-8-branched alkyl esters, C7-rich	DIHP	71888-89-6				x				×
1,2-Benzenedicarboxylic Acid, dihexyl ester, branched and linear	DIHP	68515-50-4				Х				х
1,2-Benzenedicarboxylic Acid, di-C7-11 branched and linear alkyl esters	DHNUP	68515-42-4				Х				х
1,2-Benzenedicarboxylic acid, dipentylester, branched and linear	DPP	84777-06-0				Х				Х
Mono-n-butylphthalate	MBP	131-70-4								х
1,2-benzenedicarboxylic acid, di-C6-10-alkyl esters; 1,2-benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters with " 0.3% of dihexyl phthalate (EC No. 201-559-5)	-	68515-51-5 68648-93-1				х				x

⁽w) manufacturers need to report the use of the phthalates that are intentionally added to a children's product at a level above the PQL produced by the manufacturer or are present in a children's product produced by the manufacturer as a contaminant at concentrations of 100 parts per million or greater.

⁽m) manufacturers need to report the use of the phthalates, when intentionally added to certain categories of children's products which are sold in the State of Maine

⁽v) manufacturers need to report the use of the phthalates that are intentionally added to a children's product at a level above the PQL produced by the manufacturer or are present in a children's product produced by the manufacturer as a contaminant at concentrations of 100 parts per million or greater.